

# PLANT ENGINEERING'S Interchangeable lubricants

Joseph L. Paszke, Senior Editor, Plant Engineering Magazine

**W**hen, where, how much, and with what — these are the fundamental questions that have to be answered in equipment lubrication. The answers are normally provided by the builders of process and manufacturing equipment.

However, maintenance personnel must sometimes address the "with what" question when finding substitutes for previously used lubricants. This exclusive guide, published at 3-yr intervals, provides quick identification of major lubricant sources and cross referencing of products.

The ideal lubricant would last forever and retain all of its properties. In reality, leaks, evaporation, heat, oxidation, and contamination combine to limit its service life. Properly answering the "when" question requires monitoring, by means of oil analysis, which is a fundamental component of modern lubrication and preventive/predictive maintenance programs.

Regular laboratory analysis indicates the health of both lubricant and machine. Viscosity, contamination, oxidation, acidity, and metals content are examples of parameters analyzed.

The "where" and "how much" concerns are good candidates for the visual approach to total productive maintenance. For example, lube fittings, filler caps, oil cans, and grease guns can be color-coded for the type



of lubricant and the point of application. Captive plastic dirt caps for zerk fittings are available in a variety of colors. Color-coding is often carried over to lube diagrams, which are laminated and attached to equipment or carried on lube routes.

## Using the guide

This exclusive guide presents products from 118 companies who responded to our request for information. Some chose not to respond and you will find them missing. Product names, listed in each category, were provided by the manufacturers.

Presenting the data does not reflect the quality of the lubricant, imply the performance expected under particular operating conditions, or serve as an endorsement. Lubricant and equipment manufacturers should be consulted for specific applications or questions.

## Viscosity a key factor

Viscosity is the property most widely accepted for identifying lubricants within a category. This characteristic serves as the basis for PLANT ENGINEERING magazine's product listings. Viscosity can be specified in several ways. The Viscosity/grade comparison chart compares commonly used systems. In this guide, lubricants within each category are arranged according to ISO viscosity grade, with the corresponding Saybolt viscosity shown for reference.

Viscosity/grade comparison chart

ISO viscosity grade	Kinematic viscosity Cst @ 40 C	Saybolt viscosity SUS @ 100 F	Gear lubricant specification	EP gear lubricant	Worm gear lubricant
2	1.98-2.42	32	-	-	-
3	2.88-3.52	46	-	-	-
4	4.14-5.06	68	-	-	-
7	6.12-7.48	100	-	-	-
10	9-11	150	-	-	-
15	13.2-16.3	220	-	-	-
22	19.8-24.2	320	-	-	-
32	28.8-35.2	460	-	-	-
46	41.4-50.6	680	AGMA 1	-	-
68	61.2-74.8	1000	AGMA 2	EP 2	-
100	90-110	1500	AGMA 3	EP 3	-
150	132-163	2200	AGMA 4	EP 4	-
220	198-242	3200	AGMA 5	EP 5	-
320	288-352	4600	AGMA 6	EP 6	-
460	414-506	6800	AGMA 7	EP 7	Comp 7

Note that this grade covers both mineral oil-based products & synthetic tropical grade as published for synthetic lubricants (SAE, July 2003, p. 36, July 2004). The grade is available on our oil site at [www.plantengineering.com](http://www.plantengineering.com) from the website, and from other sites the July 2003 issue.



# Interchangeable Lubricant Guide

**Christian G. Meyer**



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## **Table of Contents Interchangeable Lubricant Guide**

1. Understanding the eBook Interchangeable Lubricant Guide
  - The Rise of Digital Reading Interchangeable Lubricant Guide
  - Advantages of eBooks Over Traditional Books
2. Identifying Interchangeable Lubricant Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Interchangeable Lubricant Guide
  - User-Friendly Interface
4. Exploring eBook Recommendations from Interchangeable Lubricant Guide
  - Personalized Recommendations
  - Interchangeable Lubricant Guide User Reviews and Ratings
  - Interchangeable Lubricant Guide and Bestseller Lists
5. Accessing Interchangeable Lubricant Guide Free and Paid eBooks
  - Interchangeable Lubricant Guide Public Domain eBooks
  - Interchangeable Lubricant Guide eBook Subscription Services
  - Interchangeable Lubricant Guide Budget-Friendly Options

6. Navigating Interchangeable Lubricant Guide eBook Formats
  - ePub, PDF, MOBI, and More
  - Interchangeable Lubricant Guide Compatibility with Devices
  - Interchangeable Lubricant Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Interchangeable Lubricant Guide
  - Highlighting and Note-Taking Interchangeable Lubricant Guide
  - Interactive Elements Interchangeable Lubricant Guide
8. Staying Engaged with Interchangeable Lubricant Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Interchangeable Lubricant Guide
9. Balancing eBooks and Physical Books Interchangeable Lubricant Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Interchangeable Lubricant Guide
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Interchangeable Lubricant Guide
  - Setting Reading Goals Interchangeable Lubricant Guide
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Interchangeable Lubricant Guide
  - Fact-Checking eBook Content of Interchangeable Lubricant Guide
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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