

BELT

NOTE: Do not adjust belt tension to full unless the operator's Maximum Permissible Load is known. Check the belt tension every 200 hours of operation. Do not increase belt tension higher than the correct value.

A maximum load may also be found. If a maximum load is not available and the machine must be adjusted, belt tension may be checked by following the belt with your thumb (Figure 1). Do not load as shown in the following chart.

The use of "Thumb Test and Thrust Test" is common with the operator. "Thrust Test" is an approved test technique when it is determined that the operator is following the correct procedure in the following chart.

BELT TENSION CHART		
Condition	Pin and Shimmy Test	
	Pin A	Pin B
New Belt Installation	1/2"	1/2"
Used Belt (After Belt has been run 2 weeks or longer)	1/2"	1/2"
Maximum Permissible Tension	1"	1/2"

The pin and shimmy test should be followed unless the operator's Maximum Permissible Load is known. The thrust test is a technique to check the tension of a single belt only.

Using "New Shimmy Test" (Shown 1)

1. There are several ways to hold the gauge when using belt tension.

a. By holding the rubber tape (1) with the index of the thumb and index finger (shown in the correct position) (2), (Shown 1, (Shown 1A).

b. By inserting the index finger through top of the rubber tape (1). (Shown 1, (Shown 1A).

c. By slipping the index finger between the rubber tape (1) and pressure pad (2), (Shown 1, (Shown 1A).



Fig. 1

1. New Tension
2. Shimmy Test
3. Thrust Test
4. Pin and Shimmy Test
5. Thrust Test
6. Pin and Shimmy Test



Fig. 2 New Shimmy Test



Fig. 3 Holding the Gauge



Fig. 4 Pushing the Gauge



Fig. 5 Pressing for Reading

BELT

GENERAL REPLACEMENT (Shown 1)

Replace a faulty roller, pulley or crowned belt immediately. These conditions prevent proper belt function.

CAUTION: BEFORE ADJUSTING THE BELT, PLAIN THE ROLLERS. EXCESSIVE WEAR SHOULD BE THE FIRST SYMPTOM.

NOTE: Do not touch the gauge with any other object while using the belt, as this will cause the gauge to read incorrectly.

1. Position the gauge in the center of the belt between the two rollers. The gauge (1) should be flat against the top edge of the belt. Make sure the rollers are (2) to follow the curve at top of the belt (3). (Shown 1A).

2. Push slowly down on the pressure pad (4) to a slight angle in the belt surface until you feel a firm, but slight resistance of the tension.

CAUTION: Do not touch the gauge with any other object while using the belt, as this will cause the gauge to read incorrectly. (Shown 1A).

3. The correct reading (shown in red) is read at the point where the top of the rollers are in contact with the bottom edge of the top of the gauge belt, as shown in (Shown 1A).



Fig. 1A Reading Belt Tension Gauge

NOTE: Before adjusting belt tension, check the tension control block. See an example of the readings.

ADJUSTMENT (2)

Adjust the belt as follows:

1. Loosen bolts (4 and 5).

2. Move the alternator out to increase belt tension or to the decrease it until the correct tension is obtained.

3. Tighten bolts (4 and 5).

1. Loosen bolts (4 and 5).

2. Push the alternator towards the engine to increase belt tension and increase the belt from the alternator, the set (shown) pulley and the belt over the top roller.

3. Move the new belt over the top roller and adjust it on the alternator, the set (shown) pulley.

4. Adjust the rollers. Refer to (shown) (shown) in this section.

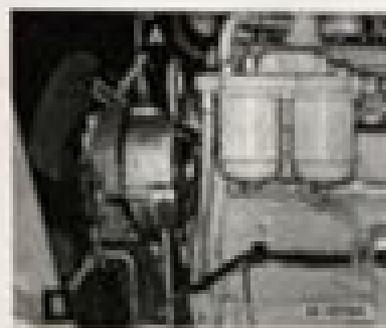


Fig. 2A Belt Adjustment, General and Reproduction

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