



Рис. 1.27. Болты и крышка корпуса подпятника стартера (А) и щетки (В) щетки.

2. Малый насос, разборка, проверка и сборка

1. Если вы подозреваете, что малый насос изношен, целесообразно купить ремонтный набор деталей. Но сначала в соответствии с рекомендациями производителя Реддита проверьте насос на наличие утечек, если такие подозрения подтверждаются - купите ремонтный комплект или новый насос. При необходимости и щетки одного ротора следует заменить оба ротора, поскольку они представляют собой подобранный тандем. Если роторы пригодны для дальнейшего использования, прежде, чем приступить к разбору, нанесите отметку на передней стороне внешнего ротора для его последующей правильной сборки.

2. Снимите правый патрубок с сетчатой втулкой.

3. Обратите внимание на размещение опорных крышек масляного насоса и корпуса насоса, затем открутите и снимите болты и прижимные шайбы. Снимите крышку.

4. Осторожно выньте роторы из корпуса

5. С помощью кернера проработайте отверстие в уплотняющей прокладке редукционного клапана (следует установить новую прокладку).

6. Заверните самонарезанный винт и с помощью кернера снова вставьте уплотнительную прокладку.

7. Тщательно очистите все детали в бензине или керосине и проверьте на наличие неисправностей тандем. Теперь можно проверить зазоры с помощью стальной линейки и набора щупов. Сначала проверьте зазоры между выступами центрального ротора и выступами частей внешнего ротора, между ротором и корпусом насоса, между обоями роторов и торцевой плоской крышкой.

8. Зазор между выступами роторов можно проверить с помощью набора щупов, величина зазора должна быть в пределах 0,05-0,20 мм.

9. Величина зазора между внешним ротором и корпусом насоса должна быть в пределах 0,10-0,30 мм.

10. Чтобы проверить торцевой зазор, установите стальную линейку на торцы насоса и измерьте зазор между роторами и линейкой. Зазор между ротором должен быть в пределах 0,03-0,10 мм.

11. В том случае, если только величина торцевых зазоров превышает требуемые значения, зазоры можно уменьшить, для этого необходимо снять роторы и произвести притирку торцевой поверхности корпуса на трехгранной доске, пока не будет достигнуто нулевой зазор. Следует подчеркнуть, что торцевая поверхность корпуса должна оставаться плоской и перпендикулярно расположенной к оси ротора, в противном случае вы не добьетесь требуемых величин зазоров и неподвижной плоской крышки. Конечно, если насос нужно восстановить, вы можете попробовать выполнить вышеописанные действия, однако, в случае, если работа будет проведена некачественно, последующие работы по ремонту окажут-

ся неэффективны в худшем случае и по большому счету не в пользу цилиндров и головки блока цилиндров.

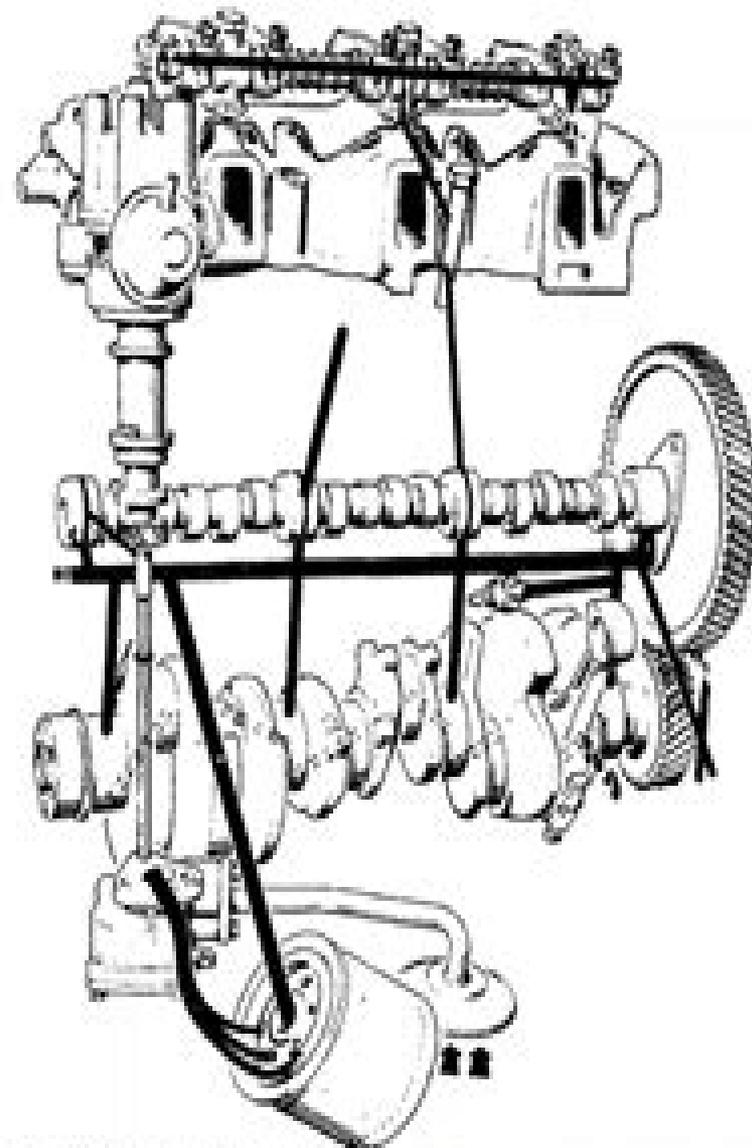


Рис. 1.28. Система синхронизации.

15. Система вентиляции картера - разборка, проверка и сборка

1. Закрытая система вентиляции картера предусматривает отвод газов из картера, проходящих по каналу Реддита (см. рис. 1.29), в атмосферу посредством всасывания определенным образом подобранных деталей во время работы двигателя и функциональных элементов системы.



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Sebastian Brünink



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