

Reg. No. :

Question Paper Code : 40813

B.E./B.Tech. DEGREE EXAMINATIONS, NOVEMBER/DECEMBER 2021.

Sixth/Seventh Semester

Mechanical Engineering

ME 8073 — UNCONVENTIONAL MACHINING PROCESSES

(Common to Manufacturing Engineering/Mechanical Engineering
(Sandwich)/Mechanical and Automation Engineering/Production Engineering)

(Regulations 2017)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A — (10 × 2 = 20 marks)

1. List out the parameters which improves the material removal rate in water jet machining.
2. State the demerits of the ultrasonic machining.
3. List out the electrode materials used in electric discharge machining.
4. State the types of lasers used in manufacturing operations.
5. List out the type of etchants used in chemical machining.
6. Define masking in electro chemical machining.
7. State the materials preferred as an abrasive particle and its size in nano finishing.
8. Write down the principle of magneto rheological finishing.
9. Define non traditional machining processes.
10. State the necessity of non traditional machining processes.

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