

# Technical Guidelines

## FOAMGLAS®



01.10.2015

### General criteria for FOAMGLAS® application

- FOAMGLAS® application should preferably take place when the ambient air temperature and temperature of the substrate are above 5° C.
- All expansion and movement joints should be continued through the structure.

For curved roofs the dimensions of the FOAMGLAS®-slabs will be adapted in function of the radius of the curve.

Radius of the curve (m)	Dimension of the FOAMGLAS® slabs (mm)
> 12,6	600 x 450 (standard slabs)
12,6 to 5,6	300 x 450
5,6 to 3,5	225 x 600
3,5 to 1,5	150 x 450

### Criteria for the steeldeck

<b>Thickness of the metal:</b>	Minimum 0,7 mm
<b>Trough width:</b>	Maximum 60% of the Total surface.
<b>Minimum insulation thickness:</b>	In function of the trough width (L1) 0 mm < L1 < 80 mm = <b>thickness 50 mm</b> (minimum) 80 mm < L1 < 110 mm = <b>thickness 60 mm</b> 110 mm < L1 < 140 mm = <b>thickness 70 mm</b> 140 mm < L1 < 180 mm = <b>thickness 80 mm</b>
<b>Maximum deflection:</b> (under maximum load)	<b>1/240</b> of the span if the height of the corrugations is less than <b>90 mm</b> . <b>1/300</b> of the span if the height of the corrugations is equal or more than <b>90 mm</b> is. (It is measured without taking into account the stiffening provided by the FOAMGLAS®).
<b>Fastening of the sheets:</b>	The metal sheets are fastened in the troughs of the corrugations to the purlins following the guidelines of the manufacturer.

On top of the galvanized metal sheet a spirit-based primer (outback) coating will be applied (consumption: +/- 150 gr/m<sup>2</sup>). On pre-coated sheets it is not necessary to apply a primer coat.

### Criteria for the continuous supports

- The substrate shall be clean, dry and free of any irregularities. Irregularities of the substrate should not exceed 3 mm over 600 mm or 5 mm over 2 m.
- In case of conc. note substrate and if required, an appropriate levelling screed shall be applied.
- If composed of pre-cast concrete beams, irregularities must not exceed 3 mm between each section.

# Foamglas Practical Guide

**C Cleary**



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