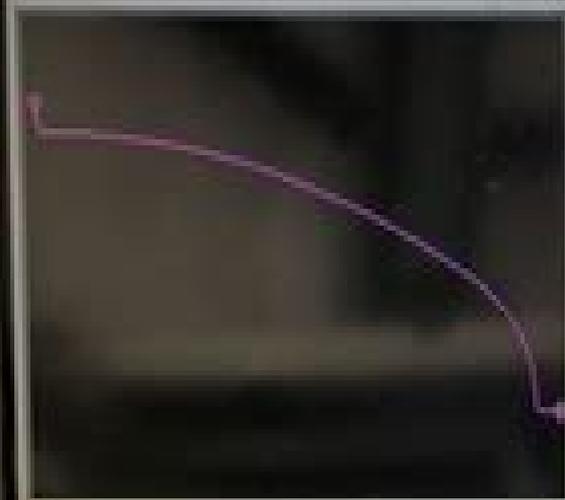


ACTUAL POSITION		DIST TO GO		SPINDLE	
X	22.3998	WGT X	-1.6816	S:	62
Z	-2.3870	Z	-4.3619	F:	0.0145
NEXT BLOCK		TOSSITE			
WGT X	-0.3164				
Z	-0.0707				



CYCLE CUTTING		
AREA	INCH	0.0104
TOOL WDN	2FIN	X
FEED-REV	0.0104FIN	2
G-SPD-MIN	3000RPM	0.1000
G-DIRECT	UNKNOWN	
CUT ST X	19.7000	
X	206.375	Z0.2
X	206.375	Z-0.125 F100 :
R	81.06	F100 :
R	81.375	F100 :
R	81.675	144.418 X-0.75 F100 :
R	89.125	128.418 X-0.710 F100 :
X	206.2	Z-0.043 R270 F100 :



FANUC MANUAL GUIDE

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GTV FANUC Operating Manual Cubic Machinery, 2016-01-25 Operating Manual for the GTV line of CNC machines from Cubic Machinery

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Machinery, 2004

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Machinery and Production Engineering, 2002

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