FANUC G code of lathe

G code	Explanation	
G00	Positioning	
G01	Linear interpolation	
G02	Circular interpolation/Helical interpolation CW	
G03	Circular interpolation/Helical interpolation CCW	
G04	Dwell	
G09	Exact stop	
G20	Input in inch	
G21	Input in mm	
G22	Stored stroke check function on	
G23	Stored stroke check function off	
G27	Check reference point return	
G28	Automatic return to reference position	
G29	Automatic return from reference position	
G30	2nd reference position return	
G32	Thread cutting	
G40	Cutter compensation cancel	
G41	Cutter compensation left	
G42	Cutter compensation right	
G50	Scaling cancel	
G52	Local coordinate system setting	
G53	Machine coordinate system selection	
G70	Finish maching cycle	
G71	Inside and outside diameter rough cutting cycle	
G72	Step rough cutting cycle	
G73	Pattern repeating	
G74	Peck dring cycle-Z axis	
G75	Grooving in X axis	
G76	Thread cutting cycle	
G80	Canned cycle cancel	
G83	Peck drilling cycle	
G84	Tapping cycle	
G85	Boring cycle	
G87	Back drilling cycle	
G88	Back tapping cycle	
G89	Back boring cycle	
G90	Cutting cycle 'A'	
G92	Thread cutting cycle	
G94	(step)cutting cycle	
G96	Constant surface speed control	
G97	Constant surface speed control cancel	
G98	Feed per minute	
G99	Feed per rotation	

Support macro programming

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The Journeyman's Guide to Cnc Machines Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook **CNC Programming using Fanuc Custom Macro B** S. K Sinha,2010-06-22 Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful advanced CNC macro programming techniques that result in unparalleled accuracy flexible automation and enhanced productivity Step by step instructions begin with basic principles and gradually proceed in complexity Specific descriptions and programming examples follow Fanuc s Custom Macro B language with reference to Fanuc 0i series controls By the end of the book you will be able to develop highly efficient programs that exploit the full potential of CNC machines COVERAGE INCLUDES Variables and expressions Types of variables local global macro and system variables Macro functions including trigonometric rounding logical and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry **Machining Simulation Using SOLIDWORKS CAM 2019** Kuang-Hua Chang,2019-06 This book will teach you all the important concepts and steps used to conduct machining simulations using SOLIDWORKS CAM SOLIDWORKS CAM is a parametric feature based machining simulation software offered as an add in to SOLIDWORKS It integrates design and manufacturing in one application connecting design and manufacturing teams through a common software tool that facilitates product design using 3D solid models By carrying out machining simulation the machining process can be defined and verified early in the product design stage Some if not all of the less desirable design features of part manufacturing can be detected and addressed while the product design is still being finalized In addition machining related problems can be detected and eliminated before mounting a stock on a CNC machine and manufacturing cost can be estimated using the machining time estimated in the machining simulation This book is intentionally kept simple It s written to help you become familiar with the practical applications of conducting machining simulations in SOLIDWORKS CAM This book provides you with the basic concepts and steps needed to use the software as well as a discussion of the G codes generated After completing this book you should have a clear understanding of how to use SOLIDWORKS CAM for machining simulations and should be able to apply this knowledge to carry out machining assignments on your own product designs In order to provide you with a more comprehensive understanding of machining

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