

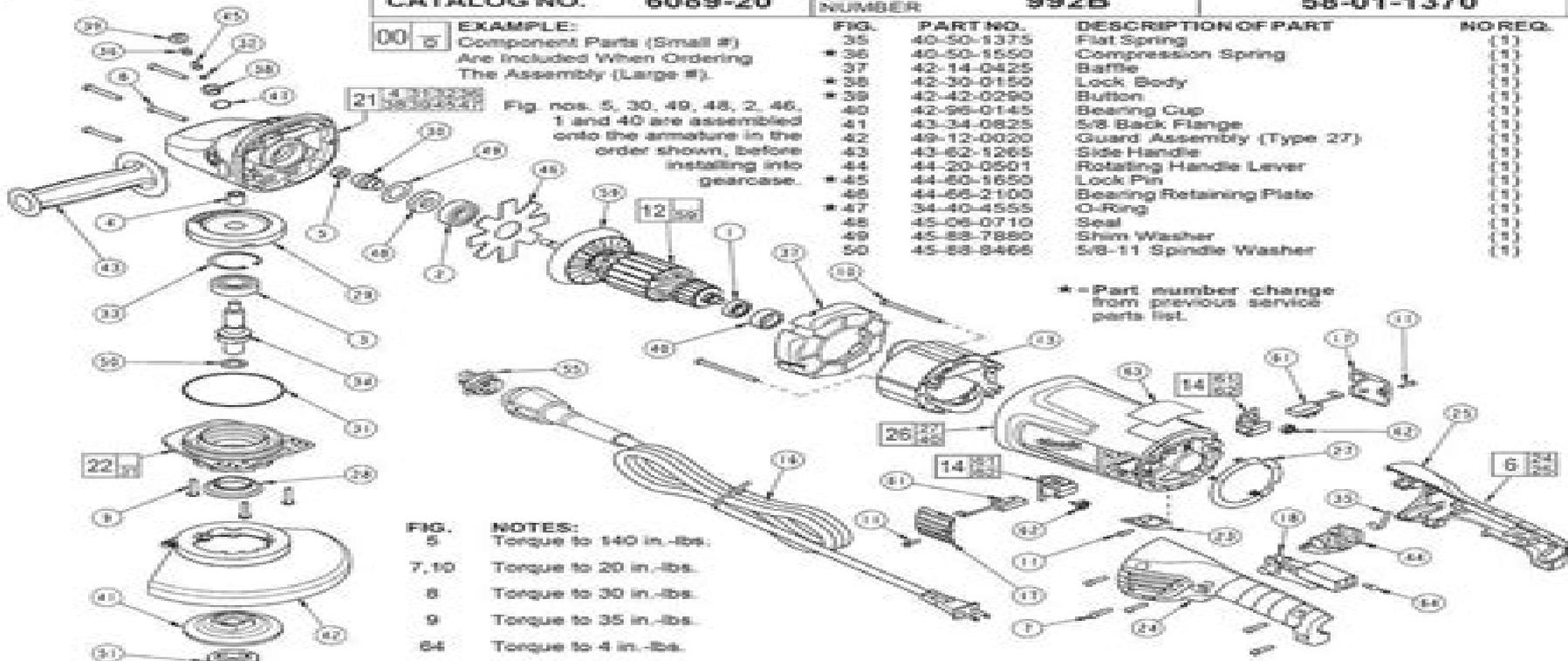


SERVICE PARTS LIST

BULLETIN NO.
54-38-1626

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS				REVISED BULLETIN	DATE
9" GRINDER				54-38-1626	Aug. 2007
CATALOG NO.	6089-20	SERIAL NUMBER	992B	WIRING INSTRUCTION 58-01-1370	

FIG.	PART NO.	DESCRIPTION OF PART	NO REQ.
00	21	EXAMPLE: Component Parts (Small #) Are Included When Ordering The Assembly (Large #).	
35	40-50-1375	Flat Spring	(1)
*36	40-50-1550	Compression Spring	(1)
37	42-14-0425	Baffle	(1)
*38	42-30-0150	Lock Body	(1)
*39	42-42-0290	Button	(1)
40	42-96-0145	Bearing Cup	(1)
41	43-34-0825	5/8 Back Flange	(1)
42	49-12-0020	Guard Assembly (Type 27)	(1)
43	43-62-1265	Side Handle	(1)
44	44-20-0501	Rotating Handle Lever	(1)
*45	44-50-1650	Lock Pin	(1)
46	44-55-2100	Bearing Retaining Plate	(1)
*47	34-40-4555	O-Ring	(1)
48	45-06-0710	Seal	(1)
49	45-58-7880	Shim Washer	(1)
50	45-58-8468	5/8-11 Spindle Washer	(1)



- FIG. 5** NOTES:
 Torque to 140 in.-lbs.
 7, 10 Torque to 20 in.-lbs.
 8 Torque to 30 in.-lbs.
 9 Torque to 35 in.-lbs.
 64 Torque to 4 in.-lbs.

* - Part number change from previous service parts list.

FIG.	PART NO.	DESCRIPTION OF PART	NO REQ.
1	02-04-1675	Ball Bearing	(1)
2	02-04-1680	Ball Bearing	(1)
3	02-04-1745	Ball Bearing	(1)
4	02-50-2429	Needle Bearing	(1)
5	06-55-2455	Hex Nut	(1)
6	14-34-0575	Handle Kit	(1)
7	06-82-0055	8-16 Torx Plastic Screw T-20	(5)
8	06-82-0060	10-14 Torx Plastic Screw T-25	(4)
9	06-82-0065	10-32 x 1 Pan Hd. Tapite T-25 Screw	(3)
10	06-82-0070	8-16 Torx Plastic Screw T-15	(2)
11	06-82-7240	6-19 x 1/2 St. Pan Hd. Plast. T-15	(3)
12	16-70-0132	Armature Assembly	(1)
13	16-70-1130	Field	(1)
14	22-20-0120	Brush Holder Assembly	(2)
16	48-76-5110	Culk-Lok Cord Set	(1)
17	23-44-0255	Brush Cover	(2)
*18	23-66-2730	Switch	(1)
21	28-14-1131	Gearcase Assembly	(1)
22	28-53-0151	Spindle Hub Assembly	(1)
23	31-15-0166	Cover	(1)
24	-----	Left Hand Handle Half	(1)
25	-----	Right Hand Handle Half	(1)
26	31-50-1751	Motor Housing Assembly	(1)
27	31-53-0160	Plug	(1)
28	31-55-0155	Bearing Shield	(1)
29	32-05-1505	Gear	(1)
30	32-60-1505	Pinion Gear	(1)
31	34-40-0505	O-Ring	(1)
*32	34-40-4300	O-Ring	(1)
33	34-80-2950	Retaining Ring	(1)
34	36-50-2500	Spindle Shaft	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO REQ.
51	49-05-0051	Flange Nut	(1)
55	22-56-0900	Blade Housing Assembly	(1)
59	22-54-0540	Fan Assembly	(1)
61	22-18-0126	Carbon Brush Assembly	(2)
62	-----	Brush Spring	(2)
63	12-99-5005	Nameplate Blank	(1)
64	05-78-0305	Switch Screw	(4)
	23-94-2650	Leadwire Assembly	(1)
	23-94-2655	Leadwire Assembly	(1)
	49-06-7205	Spanner Wrench	(1)

- FIG. LUBRICATION:**
 21 1.25 oz. (35 grams) of Type "Y" grease, No. 49-08-5270 in main gear cavity of gearcase.
 29,30 "Y" grease must be applied to all gear teeth.
 31,32 Lightly coat o-rings with "Y" grease prior to installation.

- FIG. NOTES:**
 4,21 Press needle bearing flush ±.02 to gearcase boss face.
 33 Bevel side of retaining ring away from bearing face.
 1,40 Seat bearing cup completely onto ball bearing.

SEE BACK PAGE FOR IMPORTANT SERVICE NOTES

MILWAUKEE ELECTRIC TOOL CORPORATION
 13135 W. LISBON RD., BROOKFIELD, WI 53005

Milwaukee 1675 User Guide

Clifford Lane



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