

1.3 G Code List

Code	Group	Description	Modal	Page
G00	1	Rapid Move	Y	10
G01	1	Linear Feed Move	Y	10
G02	1	Clockwise Arc Feed Move	Y	11
G03	1	Counter Clockwise Arc Feed Move	Y	11
G04	0	Dwell	N	14
G09	0	Exact stop	N	14
G10	0	Fixture and Tool Offset Setting	N	15
G12	1	Clockwise Circle	Y	18
G13	1	Counter Clockwise Circle	Y	18
G15	11	Polar Coordinate Cancel	Y	18
G16	11	Polar Coordinate	Y	18
G17	2	XY Plane Select	Y	20
G18	2	ZX Plane Select	Y	20
G19	2	YZ Plane Select	Y	20
G20	6	Inch	Y	20
G21	6	Millimeter	Y	20
G28	0	Zero Return	N	21
G30	0	2 nd , 3 rd , 4 th Zero Return	N	22
G31	1	Probe function	N	22
G32	1	Threading*	N	23
G40	7	Cutter Compensation Cancel	Y	23
G41	7	Cutter Compensation Left	Y	25
G42	7	Cutter Compensation Right	Y	25
G43	8	Tool Length Offset + Enable	Y	25
G44	8	Tool Length Offset - Enable	Y	25
G49	8	Tool Length Offset Cancel	Y	25
G50	9	Cancel Scaling	Y	25
G51	9	Scale Axes	Y	25
G52	0	Local Coordinate System Shift	Y	26

G Code Reference Manual

Emilie Sanchez



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Table of Contents G Code Reference Manual

1. Understanding the eBook G Code Reference Manual
 - The Rise of Digital Reading G Code Reference Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying G Code Reference Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an G Code Reference Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from G Code Reference Manual
 - Personalized Recommendations
 - G Code Reference Manual User Reviews and Ratings
 - G Code Reference Manual and Bestseller Lists

5. Accessing G Code Reference Manual Free and Paid eBooks
 - G Code Reference Manual Public Domain eBooks
 - G Code Reference Manual eBook Subscription Services
 - G Code Reference Manual Budget-Friendly Options
6. Navigating G Code Reference Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - G Code Reference Manual Compatibility with Devices
 - G Code Reference Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of G Code Reference Manual
 - Highlighting and Note-Taking G Code Reference Manual
 - Interactive Elements G Code Reference Manual
8. Staying Engaged with G Code Reference Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers G Code Reference Manual
9. Balancing eBooks and Physical Books G Code Reference Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection G Code Reference Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine G Code Reference Manual
 - Setting Reading Goals G Code Reference Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of G Code Reference Manual
 - Fact-Checking eBook Content of G Code Reference Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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