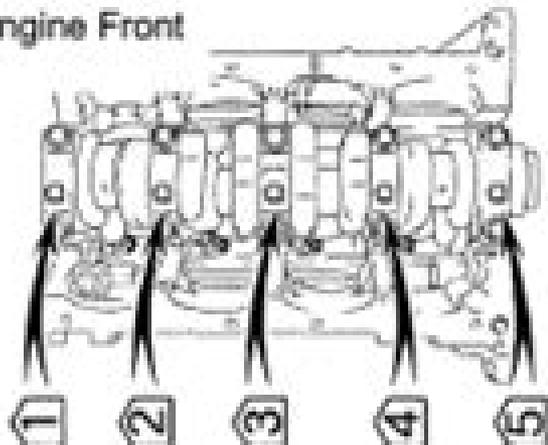
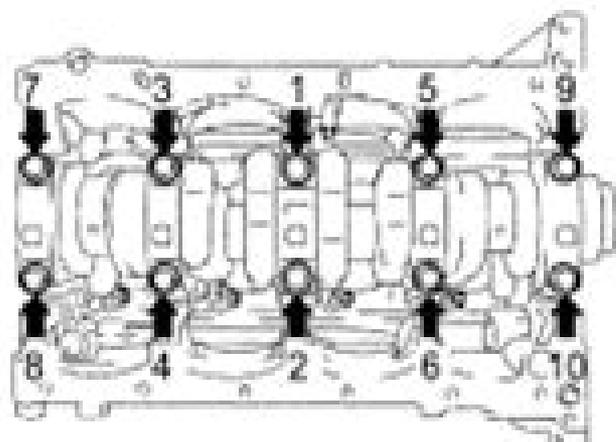


← Engine Front



Install the 5 crankshaft bearing caps in their proper locations.



#### Step 1

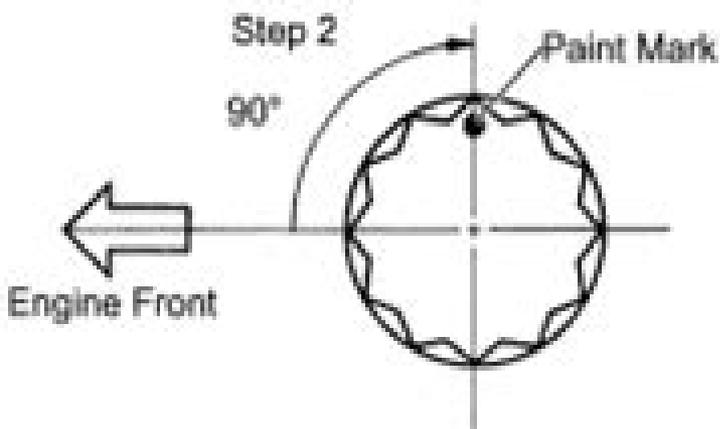
- (1) Install and uniformly tighten the 10 main bearing cap bolts in the sequence shown in the illustration.

**Torque: 39 N m (398 kgf cm, 29 ft. lbf)**

#### Step 2

- (1) Mark the front of the bearing cap bolts with paint.
- (2) Retighten the bearing cap bolts by  $90^\circ$  in the order above.
- (3) Check that the painted mark is now at a  $90^\circ$  angle to the front.

Check that the crankshaft turns smoothly.  
Check the crankshaft thrust clearance.



# Engine Torque Manual

**Ensheng Dong**



## **Engine Torque Manual:**

## Unveiling the Energy of Verbal Beauty: An Emotional Sojourn through **Engine Torque Manual**

In some sort of inundated with monitors and the cacophony of fast conversation, the profound energy and mental resonance of verbal art usually diminish into obscurity, eclipsed by the continuous onslaught of noise and distractions. Yet, set within the lyrical pages of **Engine Torque Manual**, a captivating work of fictional splendor that pulses with organic thoughts, lies an unforgettable trip waiting to be embarked upon. Penned with a virtuoso wordsmith, that mesmerizing opus guides viewers on an emotional odyssey, delicately exposing the latent potential and profound affect embedded within the intricate web of language. Within the heart-wrenching expanse with this evocative evaluation, we shall embark upon an introspective exploration of the book is central themes, dissect their fascinating writing type, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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