

LDV G10 Workshop Manual 2014-2024

Engine block and cylinders



- | | |
|---------------------------|------------------------------------|
| 1 Cylinder block assembly | 9 Bearing shells of connecting rod |
| 2 Crankshaft | 10 Piston |
| 3 Main bearing shell | 11 Piston pin |
| 4 Main bearing cap | 12 Snap ring, piston pin |
| 5 Thrust washers | 13 Piston rings |
| 6 Signal wheels | 14 Piston cooling nozzle |
| 7 Connecting rods | 15 Engine oil dipstick |
| 8 Connecting rod bolt | 16 Oil pan |

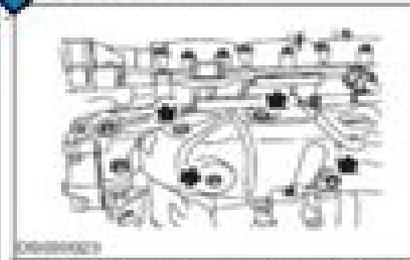
Inspection of cylinder head (after removal)

Remove:

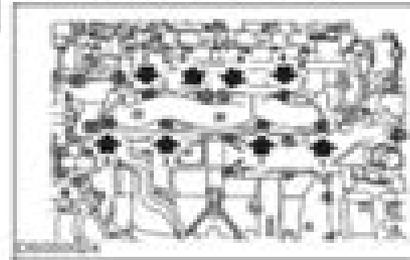
- 1 Remove the 2 nuts used for fixing the exhaust manifold to the cylinder head. Remove the exhaust manifold.



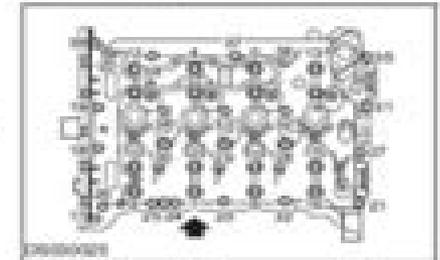
Use 4 bolts used for fixing the exhaust manifold to the exhaust pipe, and then remove the head stud.



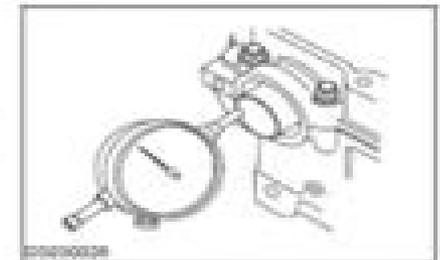
- 2 Remove and discard the 2 nuts used for fixing the exhaust manifold to the engine. Remove the exhaust manifold. Discard the gasket.



- 4 Remove the auxiliary water pump. Remove the auxiliary water pump gasket. Remove the spark plug. Refer to the manual for the removal of the spark plug.
- 7 Evenly apply camshaft oil to the camshaft. Tighten the nuts in the sequence shown for fixing the camshaft cover to the cylinder head. Check the torque.



- 9 Using a micrometer gauge, check the end play of camshaft (refer to Specifications).



- 10 If the end play is outside 0.07-0.10mm, replace with a new camshaft and check the end play again. If the end play is still outside the specified range, further replace the cylinder head and camshaft cover assembly.



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Lingsheng Yao



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