



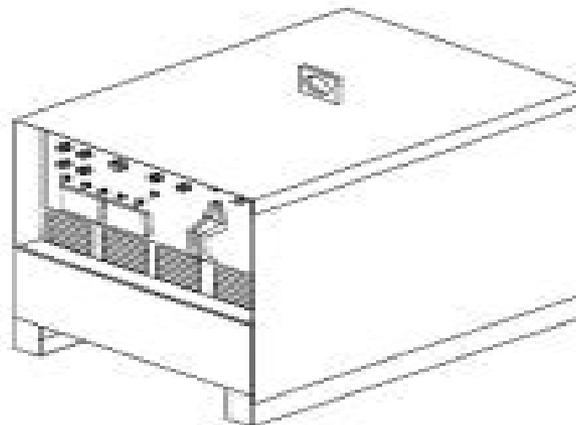
Miller

July 1997

Form: OM-3530

Effective With Serial No. KG234853

OWNER'S MANUAL



Syncrowave® 250 (60 Hz, 50 Hz - C€)

CC ACDC Welding Power Source For GTAW and SMAW Welding

Rated Welding Output	PFC**	Ampere Input at AC Balanced Rated Load Output, 50/60 Hz, Single-Phase							KVA	KW	Amperage Range	Max OCV	IP Rating
		200 V	220 V	230 V	380 V	415 V	480 V	575 V					
NEMA Class E (40) - 250 Amperes, 30 Vrms AC, 40% Duty Cycle	No PFC	155 (4.87)		92 (27)			46 (27)	37 (1.87)	21 (0.897)	11.4 (0.687)	6 - 315A	80	215
	With PFC	76		66			33	26	15.2	11.4			
NEMA Class I (60) - 200 Amperes, 30 Vrms AC, 60% Duty Cycle	No PFC	66 (4.87)	70	74 (27)	96	99	37 (27)	30 (1.87)	17 (0.897)	9.3 (0.687)			
	With PFC	55 (27)	64	48 (27)	37	34	24 (207)	19 (207)	11 (11.37)	9.3 (0.677)			

*Welding

**Power Factor Correction

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