

## Some general G and M code for Fanuc Controller

Fanuc G-Code List (Mill)

G code	Description
G00	Rapid traverse
G01	Linear interpolation
G02	Circular interpolation CW
G03	Circular interpolation CCW
G04	Dwell
G17	<b>X Y plane selection</b>
G18	Z X plane selection
G19	Y Z plane selection
G20	<b>Input in inches</b>
G21	<b>Input in mm</b>
G28	<b>Return to reference position</b>
G30	2nd, 3rd and 4th reference position return
G40	Cutter compensation cancel
G41	Cutter compensation left
G42	Cutter compensation right
G43	Tool length compensation + direction
G44	Tool length compensation - direction
G49	Tool length compensation cancel
G53	Machine coordinate system selection
G54	Workpiece coordinate system 1 selection
G55	Workpiece coordinate system 2 selection
G56	Workpiece coordinate system 3 selection
G57	Workpiece coordinate system 4 selection

# Fanuc Om G Code M Code List

**Didier Musso**



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