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 Y 106.500  
 Z 0.000

C 0.000 B 0.000

DIST TO GO

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 MM/MIN  
 70% (X)

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 F 200.00000  
 G00 17 40 54  
 G80 49 90 98  
 G69 13.1

SIMULATE-ANIMATE

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1 O2001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
  J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
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