

Typical Specification - Pump Trim

► Suction Guides

Furnish and install on the suction of each pump an Armstrong Suction Guide, with Outlet Flow Stabilizing Guide Vanes, removable Stainless Steel Strainer and Fine Mesh Start-up Strainer.

For 10 bar flanged pipe - Supply valve with Cast Iron body with PN16 flanged ports.

For 20 bar flanged pipe - Supply valves with Ductile Iron body and PN25 flanged ports.

The mechanical contractor shall inspect the strainer prior to activating the pump and, further, shall remove the Fine Mesh Start-up Strainer after a short running period (24 hours maximum). Space shall be provided for removal of the Strainer and connection of a blow-down valve.

► Flo-Trex Valves

Furnish and install on the discharge side of each pump an Armstrong Model FTV Flo-Trex Combination Valve. Each valve is to incorporate the following three functions in one body: Tight shut-off, spring-closure type, silent non-slam check giving effective throttling with flow measurement capability. The body shall have (2) 1/2" NPT connections on each side of the valve seat. Two connections to have brass pressure and temperature metering ports, with Nordel check valves and gasketed caps. Two other connections to be supplied with brass drain plugs. Metering ports are to be interchangeable with drain ports to allow for measurement flexibility when installed in tight locations. The valve disc shall be bronze plug & disc type with high impact engineered resin seat to ensure tight shut-off and silent check operation.

The valve stem shall be stainless steel with flat surfaces provided for adjustment with open-end wrench.

For Grooved Piping: Valve body shall be ductile iron with grooved ends and Armstrong anti-rotation Armgrip™ lugs on the inlet and outlet of the body.

Flange adapters, where necessary, are to be Armstrong Armgrip™ PN16 or PN25 ductile iron flanges with anti-rotation lugs and EPT gaskets.

For Welded Flange Piping:

For 10 bar flanges - Valve body shall be Cast Iron with PN16 flanged ports.

For 20 bar flanges - Valve body shall be Ductile Iron with PN25 flanged ports.

The valve shall be selected and installed in accordance with the manufacturer's instructions and be suitable for the pressure and temperature specified.

► Insulation (Available for 2.5" - 6" Flo-Trex Valves)

Each valve shall be furnished with a pre-formed removable PVC insulation jacket to meet ASTM D1784 Class 14253-C, MEA #7-87, ASTM-E-84 and ASTM136 with a flame spread rating of 25 or less and a smoke development rating of 50 or less. There will be provided sufficient mineral fibreglass insulation to meet ASHRAE 90.1-1989 specifications in operating conditions with maximum Fluid Design Operating Temperature Range of 60°C-93°C (141°F-200°F) and Mean Rating Temperature of 52°C (125°F).

Our policy is one of continuous improvement and we reserve the right to alter our dimensions and specifications without notice

Armstrong Integrated Limited
Wenlock Way
Manchester
United Kingdom, M12 5JL
T: +44 (0) 8444 145 145
F: +44 (0) 8444 145 146

S. A. Armstrong Limited
23 Bertrand Avenue
Toronto, Ontario
Canada, M1L 2P3
T: 001 416 755 9991
F: 001 416 759 9101

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