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## **Machinist Mate Test 2023 Questions and Answers with complete solution**

**What NSTM deals with propulsion and SSTG Turbines?**

NSTM 231

**Whats type of rotary pump is frequently used as a lubricating pump on pumps and other aux equipment?**

Simple gear pump

**What is the normal length of a tapered plug?**

3"

**What is installed on a non-condensing turbine to protect turbine casing from excessive pressure?**

Combination exhaust relief valve 2-3 psi above exhaust line pressure

**On an SSTG, what protects turbine casing from excessive pressure?**

Back pressure trip

**When starting an SSTG, what is a minimum lube oil temp?**

60 degrees

**What are the four sections of a PQS?**

Fundamentals, systems, watchstations, qual card

**What is the number for a PMS feedback report?**

4790/7B

**When should oil coolers be put into operation on aux machinery?**

When temp of lube oil leaving cooler is 100 degrees

**DFT is designed to operate at what pressure and temp?**

15 psi and 240-250 degrees

**What is installed on a centrifugal pump to eliminate renewing of an entire propeller and pump casing due to rapid wear?**

Wearing rings

**The federal water pollution control act was amended in what year?**

1970

**What is the NSTM for compressed air systems?**

551

**What is the max allowable pressure drop across a fuel oil duplex strainer when online?**

3%

**What is the NSTM for general reduction gear?**

241

**What is the NSTM for forced draft blowers?**

554

**What is the required amount of sodium nitrate used for a sodium nitrate wet lay up?**

10lbs per 1,000 gallons of feed water

**What is the NSTM for insulation and lagging?**

635

**What is QA chapter 11?**

# Machine Shop Machinist Questions And Answers

**Mark Steyvers**



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## **Table of Contents Machine Shop Machinist Questions And Answers**

1. Understanding the eBook Machine Shop Machinist Questions And Answers
  - The Rise of Digital Reading Machine Shop Machinist Questions And Answers
  - Advantages of eBooks Over Traditional Books
2. Identifying Machine Shop Machinist Questions And Answers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Machine Shop Machinist Questions And Answers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Machine Shop Machinist Questions And Answers
  - Personalized Recommendations
  - Machine Shop Machinist Questions And Answers User Reviews and Ratings
  - Machine Shop Machinist Questions And Answers and Bestseller Lists

5. Accessing Machine Shop Machinist Questions And Answers Free and Paid eBooks
  - Machine Shop Machinist Questions And Answers Public Domain eBooks
  - Machine Shop Machinist Questions And Answers eBook Subscription Services
  - Machine Shop Machinist Questions And Answers Budget-Friendly Options
6. Navigating Machine Shop Machinist Questions And Answers eBook Formats
  - ePub, PDF, MOBI, and More
  - Machine Shop Machinist Questions And Answers Compatibility with Devices
  - Machine Shop Machinist Questions And Answers Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Machine Shop Machinist Questions And Answers
  - Highlighting and Note-Taking Machine Shop Machinist Questions And Answers
  - Interactive Elements Machine Shop Machinist Questions And Answers
8. Staying Engaged with Machine Shop Machinist Questions And Answers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Machine Shop Machinist Questions And Answers
9. Balancing eBooks and Physical Books Machine Shop Machinist Questions And Answers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Machine Shop Machinist Questions And Answers
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Machine Shop Machinist Questions And Answers
  - Setting Reading Goals Machine Shop Machinist Questions And Answers
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Machine Shop Machinist Questions And Answers
  - Fact-Checking eBook Content of Machine Shop Machinist Questions And Answers
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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