

## SAFETY OPERATING PROCEDURES

# Conventional Lathe - Weiler

**DO NOT use this lathe unless you received training by a certified instructor and you have permission to use the equipment.**



Safety glasses must be worn at all times in work areas.



Sturdy footwear must be worn at all times in work areas.



Rings and jewellery must not be worn.



Gloves must not be worn when operating the machine.



Long and loose hair must be contained.



Close fitting/protective clothing must be worn.



Hearing protection may be required for some operations.



Cell phones must be turned off at all times in the machine shop.

**IT IS EXPECTED THAT THESE PROCEDURES BE FOLLOWED AND MAINTAINED IN ALL INSTANCES**  
Should an incident occur it is imperative it is reported to your instructor or call 9-911.  
Please leave all as it is so a review can take place.

### PRE-OPERATIONAL SAFETY CHECKS

1. Ensure no slip/trip hazards are present in workspaces and walkways.
2. Keep the machine and work area neat, clean and orderly.
3. Never lay anything on the working surface of the machine, where it may foul with rotating or moving parts.
4. Do not touch or reach over moving or rotating machine parts.
5. **Ensure you know how to stop the machine before you start it.**
6. Do not operate the machine in excess of its rated capacity.
7. Do not wear rings, watches, ties or loose sleeved clothing. Hair must be tucked in.
8. **Stop the machine immediately if anything unexpected happens.**
9. Do not interchange chucks or other spindle mounting items without checking for correct locking.
10. Do not use other workholding devices without checking for compatibility with the instructor.

### OPERATING HAZARDS

#### Metal Cutting Fluids

Cancer of the skin may be produced by continuous contact with oil; particularly with straight cutting oils, but also with soluble oils. The following precautions should be taken:

1. Avoid unnecessary contact with oil.
2. Wear protective clothing.
3. Use protective shields and guards.
4. Do not wear oil soaked or contaminated clothing.
5. After work thoroughly wash all parts of the body that have come into contact with oils.
6. Avoid mixing different types of oils.
7. Change oils regularly.
8. Dispose oils correctly.

This SOP does not necessarily cover all possible hazards associated with the machine and should be used in conjunction with other references. It is designed to be used as an adjunct to teaching Safety Procedures and to act as a reminder to users prior to machine use.

# Machine Shop Procedure Manual

**National Education Association of the  
United States**



## **Machine Shop Procedure Manual:**

*Machine Shop Work* Frederick Warren Turner, Charles Oscar Eugene Perrigo, Howard Parker Fairfield, 1918

**Handbook of Standard Time Data for Machine Shops** Arthur Archibald Hadden, Victor K. Genger, 1954 Catalogue of Publications Issued by the Government of the United States United States. Superintendent of Documents, 1984 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index **Manual Training**

**Magazine** Charles Alpheus Bennett, William Thomas Bawden, 1925 **The New Encyclopedia of Machine Shop Practice** George W. Barnwell, 1941 New Encyclopedia of Machine Shop Practice George W. Barnwell, 2013-09 Contributors Include Dennis Laycock John Wayne John Watson And Others **Proceedings of the Casualty Actuarial and Statistical Society of America** Casualty Actuarial and Statistical Society of America, 1918 List of members for the years 1914 20 are included in v 1 7 after which they are continued in the year book of the Society begun in 1922 The Tool Engineer, 1942

**Official Proceedings St. Louis Public Schools** St. Louis Public Schools (Saint Louis, Mo.), 1915 **Journal of American Insurance**, 1926 Proceedings American Association for the Advancement of Science, 1887 Report of Proceedings Pennsylvania State Education Association, 1907 **Proceedings of the ... Industrial Safety Congress of New York State**, 1923 **Research Policy Manual** Indiana University, Bloomington. Office of Research and Graduate Development, 1978 **Journal of Proceedings and Addresses of the ... Annual Meeting** National Educational Association (U.S.). Meeting, 1898 *Addresses and Proceedings - National Education Association of the United States* National Education Association of the United States, 1910 Vols for 1866 70 include Proceedings of the American Normal School Association 1866 69 include Proceedings of the National Association of School Superintendents 1870 includes Addresses and journal of proceedings of the Central College Association **Journal of Proceedings and Addresses of the ... Annual Meeting Held at ...** National Educational Association (U.S.), 1903 *Proceedings of the ... Annual Meeting* American Society for Engineering Education, 1897 *Proceedings of the ... Annual Meeting* Society for the Promotion of Engineering Education (U.S.). Annual Meeting, 1897 The Journal of Proceedings and Addresses of the National Educational Association National Educational Association (U.S.), 1884

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