



5000

WVA 1-40000000

11:34:54

ALARM | ALARM HISTORY | PLC SIGNAL

No.	ALARM MESSAGE
1001	SMART SAFE OPER. SYSTEM ERROR!
468	MAINTENANCE CHECK WARNING

ALARM 1: 2  
 ALARM 2: 000000000000  
 ALARM 3: 000000000000  
 DATE: 12.15 TIME: 11:34 TYPE: SYSTEM

- ALARM 1
- ALARM 2
- ALARM 3
- CAUSE
- ACTION
- TYPE
- STOP
- CLEAR

1001 SMART SAFE OPER. SYSTEM ERROR! ( 2, L\*\*\*\*, 400000 )

VERSION | ALARM | ALARM HISTORY | PLC SIGNAL | MAINT | COND. MONITOR | RUNNING CONTROL | DATA ERASE | ACCUM. TIME

R1 R2 10 20 50 100  
 R0  
 + 50 100 150

Navigation pad and function buttons (Home, Stop, Run, etc.)

# Mazak Error Code

**John Gehret Stevens**



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**Hybrid Machining** Xichun Luo,Yi Qin,2018-06-27 Hybrid Machining Theory Methods and Case Studies covers the scientific fundamentals techniques applications and real world descriptions of emerging hybrid machining technology This field is advancing rapidly in industrial and academic contexts creating a great need for the fundamental and technical guidance that this book provides The book includes discussions of basic concepts process design principles standard hybrid machining processes multi scale modeling approaches design on machine metrology and work handling systems Readers interested in manufacturing systems product design or machining technology will find this one stop guide to

hybrid machining the ideal reference Includes tables of recommended processing parameters for key engineering materials products for each hybrid machining process Provides case studies covering real industrial applications Explains how to use multiscale modeling for hybrid machining

**Job Shop Lean** Shahrukh A. Irani,2020-05-04 In the 1950 s the design and implementation of the Toyota Production System TPS within Toyota had begun In the 1960 s Group Technology GT and Cellular Manufacturing CM were used by Serck Audco Valves a high mix low volume HMLV manufacturer in the United Kingdom to guide enterprise wide transformation In 1996 the publication of the book Lean Thinking introduced the entire world to Lean Job Shop Lean integrates Lean with GT and CM by using the five Principles of Lean to guide its implementation 1 identify value 2 map the value stream 3 create flow 4 establish pull and 5 seek perfection Unfortunately the tools typically used to implement the Principles of Lean are incapable of solving the three Industrial Engineering problems that HMLV manufacturers face when implementing Lean 1 finding the product families in a product mix with hundreds of different products 2 designing a flexible factory layout that fits hundreds of different product routings and 3 scheduling a multi product multi machine production system subject to finite capacity constraints Based on the Author s 20 years of learning teaching researching and implementing Job Shop Lean since 1999 this book Describes the concepts tools software implementation methodology and barriers to successful implementation of Lean in HMLV production systems Utilizes Production Flow Analysis instead of Value Stream Mapping to eliminate waste in different levels of any HMLV manufacturing enterprise Solves the three Industrial Engineering problems that were mentioned earlier using software like PFAST Production Flow Analysis and Simplification Toolkit Sgetti and Schedlyzer Explains how the one at a time implementation of manufacturing cells constitutes a long term strategy for Continuous Improvement Explains how product families and manufacturing cells are the basis for implementing flexible automation machine monitoring virtual cells Manufacturing Execution Systems and other elements of Industry 4 0 Teaches a new method Value Network Mapping to visualize large multi product multi machine production systems whose Value Streams share many processes Includes real success stories of Job Shop Lean implementation in a variety of production systems such as a forge shop a machine shop a fabrication facility and a shipping department Encourages any HMLV manufacturer planning to implement Job Shop Lean to leverage the co curricular and extracurricular programs of an Industrial Engineering department

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