

control topics:

- Tolerances
- Communications
- Files
- MC Dialog
- MC Output
- Max. Int./Real values
- Work System
- Tool
- Linear
- Arc
- Mil
- Rotary
- Feed
- Cutter Compensation
- Machine Cycles
- Subprograms
- Text

Automatically set duplicate dialog items the same

Support arcs in XY plane

Support arcs in XZ plane

Support arcs in YZ plane

Arc center type

XY plane: Delta start to center

XZ plane: Delta start to center

YZ plane: Delta start to center

Arc breaks

XY plane

Allow 360 degree arcs

Arc break options: Break at quadrants

XZ plane

Allow 360 degree arcs

Arc break options: Break at quadrants

YZ plane

Allow 360 degree arcs

Arc break options: Break at quadrants

Helix support

No helix allowed

Only in XY plane

All planes supported

Arc error checks

Length of arc

Length of radius

Parallel axis motion on quadrant

Equilateral triangle

End point checks

Round end point - break arc on failure

Round end point - arc to generated point on failure

No rounding - break arc on failure

Mastercam 9 Post Editing Guide

O García



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elini'ci ðimokra'ti a

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