

# Gathering Blue

## Chapter #10

1) Comment on these pictures. What was happening at the end of the chapter?



2) In groups, decide on the main events of chapter #10.

3) Answer these questions. Try to use these words to answer the questions. Check their meaning in the dictionary if you need to.

How did the men act before going hunting?

words: Quarreled / Shouting / Boasting / Argue

How did Matt act?

words: Proud / Excited

How did Kira feel?

words: Annoyed / Frightening / Exasperated

# Gathering Blue Chapter Questions

**J Spring**



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web jan 14 2020 1 2k views 3 years ago roughness ra vs rz roughness since there is no mathematical relationship between rmax and ra and rz and ra an often necessary assignment of ra to rz and

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web roughness conversion chart 1 0 roughness is measured in a trasversal direction to the main grooves the mean arithmetical value ra in  $\mu\text{m}$  is assumed for roughness measurements rt maximum value of roughness from the lowest to the highest point rz average roughness in 10 points

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web pt rmax at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max rpi max rvi rzjis ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an rz value to a roughness grade is not possible due to the conversion interval in this rz ra calculator the input rz value is first converted to the average value of the ra interval and the n class is determined based on this value

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web rmax vertical distance from highest peak to lowest valley rmax is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 9 5 r z m a x 1 4 5 r a 0 7 5 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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