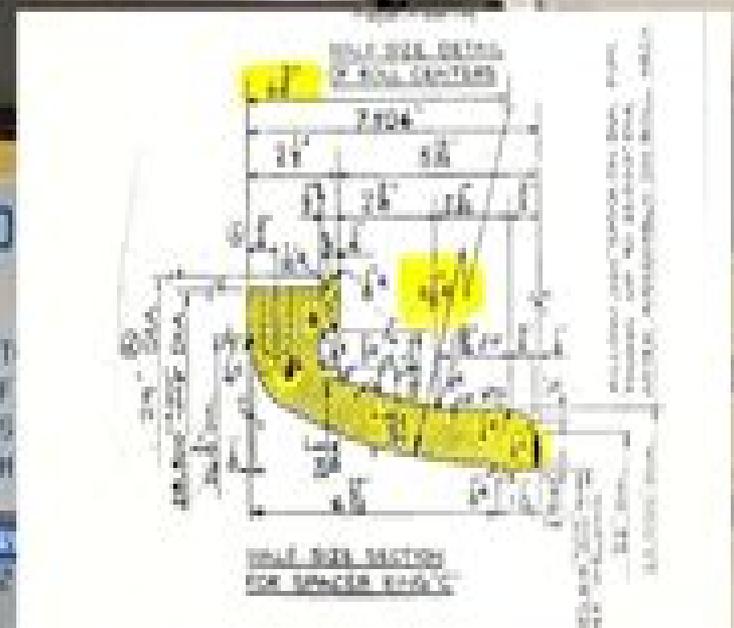


ACTUAL POSITION		DIST TO GO		SPINDLE	
X	22.3998	WD X	-1.6816	S:	62
Z	-2.3870	Z	-4.3619		
NEXT BLOCK		FEEDRATE			
WD X	-0.3164	F:0.0145	INCH/REV		
Z	-0.0707				



CYCLE CUTTING		
AREA	INCH	0.0100
TOOL WDN	2FIN	X
FEED-REV	0.0100	2
G-SPD-MIN	3000	MIN
G-DIRECT	UNKNOWN	
CUT ST X	19.7000	
X	20.375	Z0.2
X	20.375	Z-0.125 F100
R	01.00	F100
R	01.375	F100
R	011.075	144.410 X-0.75 F100
R	00.125	120.410 X-0.710 F100
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120kilometers per hour it drives great under 120kph no leaks are present externally fuel fressures are within the normal range at no load idle 35 megapascals 2500rpm 43 megapascals

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