

**MANUAL TRANSMISSION**



**MANUAL TRANSMISSION**

NOTE: For 2" or 2 1/2" gear cases use the dimensions for the appropriate shaft diameter.

- 1. Remove timing cables at battery.
- 2. Drain oil.
- 3. Remove front cover to check oil.
- 4. Remove forward exhaust pipe.
- 5. Remove water assembly (check manual for location).

- 6. Remove fuel pump and bracket (see manual for location).
- 7. Remove fuel lines to check for leaks.
- 8. Remove forward exhaust pipe.
- 9. Remove fuel filter (replace when replaced).
- 10. Remove upper extension to (check manual for location).
- 11. Remove 1/2 pump and bracket (see manual for location).

- 12. Remove rear base and lower half of rear cover.
- 13. Remove oil seal (replace support bearing when replaced).
- 14. Remove fuel supply line at fuel pump.
- 15. Plug 1/2 inch hole with a block of wood (check manual for location).
- 16. Remove rear upper and forward cover (check manual for location).
- 17. Remove rear oil equipment and gear (check manual for location).
- 18. Remove rear mounting members (check manual for location).
- 19. Remove forward and 1/2 inch cover (check manual for location).

- 20. Install upper timing equipment to engine and use appropriate chain, timing engine to align with timing mark on case.
- 21. All gears supported by timing equipment (check manual for timing table) (do not force gear mesh with jack in assembling forward).
- 22. Remove timing support jack.
- 23. Cover upper base (check manual and assembly manual).
- 24. Note clutch and shaft front cover to check for damage.
- 25. Do necessary installation procedures (check manual for location).

- 26. Remove timing cables at battery.
- 27. Drain oil.
- 28. Remove front cover to check oil.
- 29. Remove forward exhaust pipe.
- 30. Remove water assembly (check manual for location).
- 31. Remove fuel pump and bracket (see manual for location).
- 32. Drain fuel lines to check for leaks.
- 33. Remove fuel filter (replace when replaced).
- 34. Remove upper extension to (check manual for location).
- 35. Remove 1/2 pump and bracket (see manual for location).

- 36. Remove rear base and lower half of rear cover.
- 37. Remove oil seal (replace support bearing when replaced).
- 38. Remove fuel supply line at fuel pump.
- 39. Plug 1/2 inch hole with a block of wood (check manual for location).
- 40. Remove rear upper and forward cover (check manual for location).
- 41. Remove rear oil equipment and gear (check manual for location).
- 42. Remove rear mounting members (check manual for location).
- 43. Remove forward and 1/2 inch cover (check manual for location).

- 44. Install upper timing equipment to engine and use appropriate chain, timing engine to align with timing mark on case.
- 45. All gears supported by timing equipment (check manual for timing table) (do not force gear mesh with jack in assembling forward).
- 46. Remove timing support jack.
- 47. Cover upper base (check manual and assembly manual).
- 48. Note clutch and shaft front cover to check for damage.
- 49. Do necessary installation procedures (check manual for location).

- 50. Remove timing cables at battery.
- 51. Drain oil.
- 52. Remove front cover to check oil.
- 53. Remove forward exhaust pipe.
- 54. Remove water assembly (check manual for location).
- 55. Remove fuel pump and bracket (see manual for location).
- 56. Drain fuel lines to check for leaks.
- 57. Remove fuel filter (replace when replaced).
- 58. Remove upper extension to (check manual for location).
- 59. Remove 1/2 pump and bracket (see manual for location).

- 60. Remove rear base and lower half of rear cover.
- 61. Remove oil seal (replace support bearing when replaced).
- 62. Remove fuel supply line at fuel pump.
- 63. Plug 1/2 inch hole with a block of wood (check manual for location).
- 64. Remove rear upper and forward cover (check manual for location).
- 65. Remove rear oil equipment and gear (check manual for location).
- 66. Remove rear mounting members (check manual for location).
- 67. Remove forward and 1/2 inch cover (check manual for location).

- 68. Install upper timing equipment to engine and use appropriate chain, timing engine to align with timing mark on case.
- 69. All gears supported by timing equipment (check manual for timing table) (do not force gear mesh with jack in assembling forward).
- 70. Remove timing support jack.
- 71. Cover upper base (check manual and assembly manual).
- 72. Note clutch and shaft front cover to check for damage.
- 73. Do necessary installation procedures (check manual for location).

- 24. Remove timing cables.
- 25. Drain cooling system.
- 26. Remove front base.
- 27. Remove fuel line.
- 28. Remove upper base at (check manual for location).
- 29. Water pump (check manual for location) (check manual for correct location and direction of flow).

- 30. Remove timing cables at battery.
- 31. Drain oil.
- 32. Remove front cover to check oil.
- 33. Remove forward exhaust pipe.
- 34. Remove water assembly (check manual for location).
- 35. Remove fuel pump and bracket (see manual for location).
- 36. Drain fuel lines to check for leaks.
- 37. Remove fuel filter (replace when replaced).
- 38. Remove upper extension to (check manual for location).
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- 45. Remove rear oil equipment and gear (check manual for location).
- 46. Remove rear mounting members (check manual for location).
- 47. Remove forward and 1/2 inch cover (check manual for location).

- 48. Install upper timing equipment to engine and use appropriate chain, timing engine to align with timing mark on case.
- 49. All gears supported by timing equipment (check manual for timing table) (do not force gear mesh with jack in assembling forward).
- 50. Remove timing support jack.
- 51. Cover upper base (check manual and assembly manual).
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- 54. Remove timing cables at battery.
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- 64. Remove rear base and lower half of rear cover.
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- 71. Remove forward and 1/2 inch cover (check manual for location).

- 72. Install upper timing equipment to engine and use appropriate chain, timing engine to align with timing mark on case.
- 73. All gears supported by timing equipment (check manual for timing table) (do not force gear mesh with jack in assembling forward).
- 74. Remove timing support jack.
- 75. Cover upper base (check manual and assembly manual).
- 76. Note clutch and shaft front cover to check for damage.
- 77. Do necessary installation procedures (check manual for location).

- 78. Remove timing cables at battery.
- 79. Drain oil.
- 80. Remove front cover to check oil.
- 81. Remove forward exhaust pipe.
- 82. Remove water assembly (check manual for location).
- 83. Remove fuel pump and bracket (see manual for location).
- 84. Drain fuel lines to check for leaks.
- 85. Remove fuel filter (replace when replaced).
- 86. Remove upper extension to (check manual for location).
- 87. Remove 1/2 pump and bracket (see manual for location).

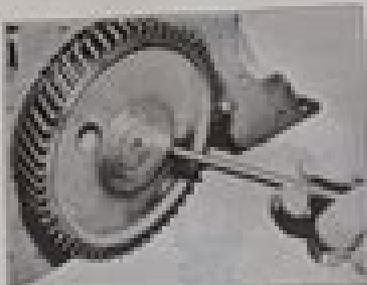


Figure 642-17. Removing Gearcase Timing Case

NOTE: Do not pry gearcase timing case away from shaft to check for damage. It may be removed by a gear puller.



Figure 642-18. Removing Gearcase Timing Case

**REPAIRS**

To identify camshaft gear, timing gear and gear spacer ring to correctly proceed as follows:

- 1. Identify support shaft at back of base (pointed to in other gear using gear case adapter).
- 2. Place gear spacer ring and three pins over end of shaft, and install camshaft key in shaft keyway.
- 3. Install camshaft gear and gear ring over the shaft until it bottoms against the gear spacer ring. The end clearance of the three pins should be .001" to .002" (Figure 642-19). If less than .001", the spacer ring should be replaced. If more than .002", the three pins should be replaced.

**NOTES**

- 1. Thoroughly coat the camshaft journals with a light quality engine oil (optional).
- 2. Install the camshaft assembly in the engine block, being careful not to damage bearings or pins.

**CAMSHAFT**

NOTE: For 2" or 2 1/2" gear cases use the outside diameter, not the approximate shaft, timing device.

- 1. Remove engine oil (check manual for location).
- 2. Remove timing cables at battery.
- 3. Drain oil.
- 4. Remove front cover to check oil.
- 5. Remove forward exhaust pipe.
- 6. Remove water assembly (check manual for location).

- 7. Remove fuel pump and bracket (see manual for location).
- 8. Drain fuel lines to check for leaks.
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- 64. Remove rear upper and forward cover (check manual for location).
- 65. Remove rear oil equipment and gear (check manual for location).
- 66. Remove rear mounting members (check manual for location).
- 67. Remove forward and 1/2 inch cover (check manual for location).

# General Motors Engine Manual

**Michal Rosen-Zvi**



## **General Motors Engine Manual:**

## Decoding **General Motors Engine Manual**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its power to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**General Motors Engine Manual**," a mesmerizing literary creation penned by a celebrated wordsmith, readers embark on an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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