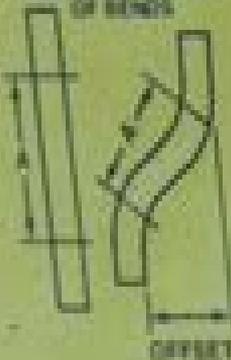


GREENLEE NO. 777 BENDER

TO LOCATE THE CENTER TO CENTER DISTANCE OF OFFSET BENDING MARKS OTHER THAN THOSE LISTED IN THE OFFSET CHART, THE FOLLOWING MULTIPLIERS SHOULD BE USED: MULTIPLY THE HEIGHT OF OFFSET REQUIRED BY 1.41 ON 15° BENDS, 2 ON 30° BENDS AND 1.4 ON 45° BENDS.

A - CENTER TO CENTER DISTANCE OF BENDS



OFFSET		2	4	6	8	10	12	14	16	18	20	22
15°	ALL CORNERS NOT CENTER TO CENTER	and smaller										
	CENTER TO CENTER	7%	15 $\frac{1}{16}$	23 $\frac{1}{16}$	30 $\frac{1}{16}$	38%	46%	54 $\frac{1}{16}$	61 $\frac{1}{16}$	69 $\frac{1}{16}$	77%	85
30°	ALL CORNERS NOT CENTER TO CENTER	and smaller										
	CENTER TO CENTER		8	12	16	20	24	28	32	36	40	44
45°	ALL CORNERS NOT CENTER TO CENTER	and smaller										
	CENTER TO CENTER			8%	11 $\frac{1}{16}$	14%	16 $\frac{1}{16}$	19 $\frac{1}{16}$	22%	25 $\frac{1}{16}$	28%	31%

FIGURES ARE APPROX.

GREENLEE TOOL DIVISION

IN-CH-0 Corporation

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