

# Version 9 MP Post Processor Online Reference Guide

The Guide contains three volumes:

[Volume 1, Basic MP Post Processor Programming](#) presents basic concepts, principles, and rules for using postblocks, variables, formulas, functions, NCI Gcode, drill cycles, canned text, etc. If you are planning to modify an MP post processor or just want to understand how it is organized, you should read this volume.

[Volume 2, Advanced MP Language Concepts and Applications](#) describes how the MP language implements special applications including subprograms, mill/turn applications, lathe canned and threading cycles, and wire processing. Also discusses an MP language uses buffer files, handles intersections, and breaks up motion.

[Volume 3, MP Post Language Reference](#) contains detailed descriptions of syntax and dependencies of postblocks, variables, formulas, NCI Gcode, and parameters.

Volume 1 contains a [Glossary](#).

*For more information on post processors or for assistance in customizing a post processor, please contact your Authorized Mastercam Reseller.*

*Note: The MP Post Online Reference Guide offers full text search spanning all three volumes. In Acrobat, open any chapter of any volume, click the [full text search button](#), then enter the terms you want to search for. Acrobat returns a list of all files where it finds a match. [Click here for Help on using the Index.](#)*



# Mastercam Mp Post Processor Reference Guide

**Katrin Zwirgmaier**



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