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84 POWER UNIT



Fig. 4-88

CRANKSHAFT

After visually inspecting the crankshaft, check it particularly carefully for 1) shaft deflection, 2) condition of crankshaft bearing, and 3) condition of crank pin bearing.

1) Crankshaft deflection

Support crankshaft by "V" blocks, as shown, with the dial gauge rigged to read the runout. Deflection is half the runout read on the gauge and is specified to be within the following limits:

Deflection limit on crankshaft	0.05 mm (0.002 in.)
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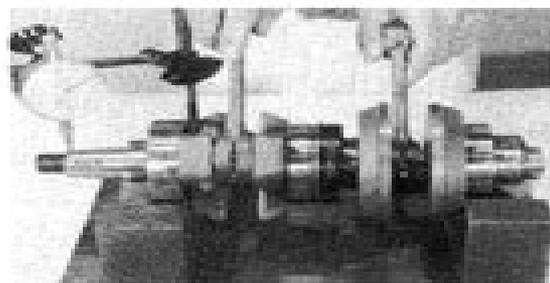


Fig. 4-89

2) Condition of crankshaft bearings

After washing the bearings, clean, spin the outer race of each bearing to see if it rotates smoothly as it should, without any abnormal noise. A bearing giving any abnormal noise or presenting a color signifying burning must be replaced.

To wash the crankshaft, use nonflammable cleaning solvent. At the time of installing it, be sure to oil it with the prescribed lubricant.

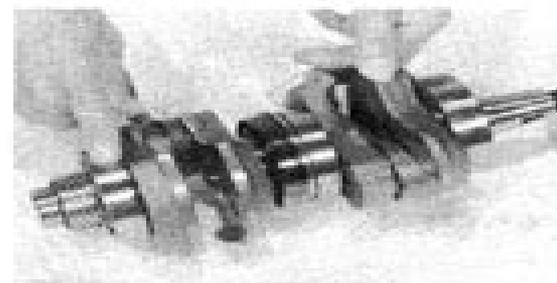


Fig. 4-91

3) Condition of crank pin bearing

Wear on the big end of the connecting rod can be estimated by checking the movement of the small end of the rod. This method can also check the extent of wear on the parts of the connecting rod's big end. If wear exceeds the limit, connecting rod, crank pin and crank pin bearing should all be replaced.

Service limit	5.0 mm (0.20 in.)
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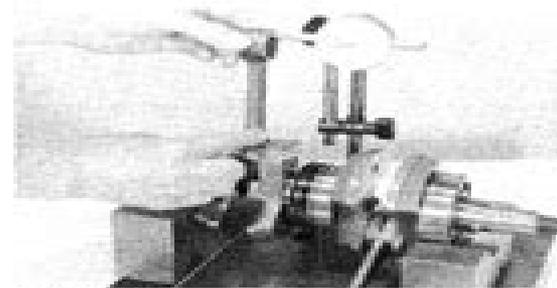


Fig. 4-92

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