



# Metal Cutting Simulation

**Ahmet Semih Ertürk**



## **Metal Cutting Simulation:**

*Metal Cutting Simulation of 4340 Steel Using an Accurate Mechanical Description of Material Strength and Fracture*, 1996 Strength and fracture constitutive relationships containing strain rate dependence and thermal softening are important for accurate simulation of metal cutting The mechanical behavior of a hardened 4340 steel was characterized using the von Mises yield function the Mechanical Threshold Stress model and the Johnson Cook fracture model This constitutive description was implemented into the explicit Lagrangian FEM continuum mechanics code EPIC and orthogonal plane strain metal cutting calculations were performed Heat conduction and friction at the toolwork piece interface were included in the simulations These transient calculations were advanced in time until steady state machining behavior force was realized Experimental cutting force data cutting and thrust forces were measured for a planning operation and compared to the calculations 13 refs 6 figs

### **SIMULATION OF ORTHOGONAL METAL CUTTING BY FINITE ELEMENT ANALYSIS. ,**

The aim of this thesis is to compare various simulation models of orthogonal cutting process with each other as well as with various experiments The effects of several process parameters such as friction and separation criterion on the results are analyzed As simulation tool commercial implicit finite element codes MSC Marc Deform2D and the explicit code Thirdwave AdvantEdge are used Separation of chip from the workpiece is achieved either only with continuous remeshing or by erasing elements according to the damage accumulated From the results cutting and thrust forces shear angle chip thickness and contact length between the chip and the rake face of the tool can be estimated For verification of results several cutting experiments are performed at different cutting conditions such as rake angle and feed rate Results show that commercial codes are able to simulate orthogonal cutting operations within reasonable limits Friction is found to be the most critical parameter in the simulation since good agreement can be achieved for individual process variables by tuning it Therefore simulation results must be assessed with all process variables and friction parameter should be tuned according to the shear angle results Plain damage model seems not appropriate for separation purposes of machining simulations On the other hand although remeshing gives good results it leads to the misconception of crack generation at the tip of the tool Therefore a new separation criterion is necessary to achieve both good physical modeling and prediction of process variables

**Finite Element Simulation of Metal Cutting Using LS Dyna** Vishnu Vardhan Chandrasekaran,2011 **Computer Graphics**

**Simulation and Analysis of Metal Cutting** Mark W. Evans,1984 Finite Element Simulation of Metal Cutting for Predicting Residual Stresses from Turning Marcello Salio,2003 Finite Element Simulation of Orthogonal Metal Cutting Using an ALE Approach Abdulfatah Maftah,2008 Simulation of Metal Cutting Processes Using Meshfree Methods Niklaus Rüttimann,2012 Computational Approaches to Simulation of Metal Cutting Processes Miguel Vaz Júnior,1998

*Computer Simulation of Orthogonal Metal Cutting Process* Taylan Altan,Peter Fallboehmer,Sumanth Kumar,Society of Manufacturing Engineers,North American Manufacturing Research Institute of SME.,1997 Simulation of the Structural

Effects of Welded Frame Assemblies in Manufacturing Process Chains Loucas Papadakis,2008      **Computational Approaches to Simulation of Metal Cutting Processes** Miguel Vaz Júnior,1998      *Finite Element Simulation of Metal Cutting Processes* Sumanth H. Kumar,Taylan Altan,1996      **Machining** J. Paulo Davim,2008-07-11 Machining is one of the most important manufacturing processes Parts manufactured by other processes often require further operations before the product is ready for application Machining Fundamentals and Recent Advances is divided into two parts Part I explains the fundamentals of machining with special emphasis on three important aspects mechanics of machining tools and work piece integrity Part II is dedicated to recent advances in machining including machining of hard materials machining of metal matrix composites drilling polymeric matrix composites ecological machining minimal quantity of lubrication high speed machining sculptured surfaces grinding technology and new grinding wheels micro and nano machining non traditional machining processes and intelligent machining computational methods and optimization Advanced students researchers and professionals interested or involved in modern manufacturing engineering will find the book a useful reference

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whether or not the tool is in good condition to continue processing The simulation aims at answering six questions 1 Which statistical distributions should be used to simulate the life of a cutting tool 2 How effective is a deterministic model if tool lives are stochastic 3 How effective are the two sensor systems 4 If the machine must be stopped to inspect tool conditions what are the best parameters to use i e inter inspection times and threshold 5 Is the use of a stochastic model still justified when tool life variability decreases i e tool quality and reliability increases 6 Does adjusting cutting speed while processing a given part type help improve productivity *Metal Cutting Mechanics* ,2010 **Simulation of the Chip Initiation Process in Metal Cutting Using the Method of Finite Element Analysis** Yezdi N. Soonavala,1992

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