

```

PAGE 1 OF 3
*FORMAT: G1      *SPIN: 4000      *RCR SWP: 000
*Z TRF SADR: NO  *RECTRA: NO      *RCS DISPLAY: LONG
*AUTO DRAG: YES  *H-PALLET: H-RCS  *H-PALLET: H-RCS
*Z RICE HOLD: NO *DR DETRA: 01     *FEEDHOLD: YES

SELECT THE SCREEN FITCH TYPE:
  01 2DR FITCH
+ 02 8-DR ROLLER FITCH

F-PAGE DTRD-RT DRGSP-LT 0-UP 1-DR RM-OUT OR SELECT NUM. 1

```

Figure 6-1 C

FORMAT 2 Parameter Settings

The following series of screens, shown in Figures 6-2A, 6-2B, and 6-2C, represent those displayed upon entering the SETP command. The parameters **FORMAT:**, **DEFAULT: G1**, **DEFAULT: G91** **N-WORDS ORDERED:**, **TOOL TABLE:** and **CRC MODE:** should be set as shown. All other parameters should be set as they are from the factory.

```

PAGE 1 OF 3
*FORMAT: G1      *DRAG RATE: 2400    *SPINDLE AFTER NO: NO
*RCR: R,L,T     *TRAVEL: 148 108 000 *FEEDINT: ROUNDED
*DEFAULT: G1
*DEFAULT: G91
*DEFAULT: G17    *TOOL CHANGE CNF: 01
*PR FACTOR: 1   *SPINDLE TYP: 18,000 *ORIENTATION FACT: 00

DTRD DEFALT DRAG RATE (THE RATE AFTER POWER-ON)
  01 000          01 1000          01 1000
  02 000          + 01 2400          02 1000
  03 000          03 4000          03 1000
  04 000          04 7000

F-PAGE DTRD-RT DRGSP-LT 0-UP 1-DR RM-OUT OR SELECT NUM. 1

```

Figure 6-2 A

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C Cleary



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