

**How to Use This Manual**

This manual provides detailed instructions on installation and maintenance of parallel shaft Types A, AR, AXV and right angle Types AB, ABR, ABX, and ABRC gear drives. Use the table of contents below to locate required information.

**CAREFULLY FOLLOW THE INSTRUCTIONS IN THIS MANUAL FOR OPTIMUM PERFORMANCE AND TROUBLE FREE SERVICE OF YOUR FALK GEAR DRIVE.**

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**Introduction**

Credit for long service and dependable operation of a gear drive is often given to the engineers who designed it, or the craftsmen who constructed it, or the sales engineer who recommended the type and size. Ultimate credit belongs to the mechanic on the job who worked to make the foundation rigid and level, who accurately aligned the shafts and carefully installed the accessories, and who made sure that the drive received regular lubrication. The details of this important job are the subject of this manual.

**NAMEPLATE** — Operate Falk gear drives only at power, speed and ratio shown on the nameplate. Before changing any one of these, submit complete nameplate data and new application conditions to the Falk for correct oil level, parts, and application approval.

**DISASSEMBLY AND ASSEMBLY** — Disassembly & assembly instructions and parts guides are available from the Factory or Falk Representatives. When requesting information, please give complete data from the nameplate on the gear drive; Model, M.O.Number, Date, RPM, and Ratio.

**WARNING:** Consult applicable local and national safety codes for proper guarding of rotating members. Lock out power source and remove all external loads from drive before servicing drive or accessories.

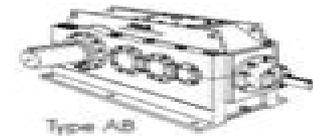
**Warranty**

The Falk Corporation (the "Company") warrants that its products (i) conform to Company's published specifications, and (ii) are free from defects in material or workmanship. The duration of this warranty is three years from the date of shipment.

Company does not warrant any purchased, non-Falk branded products or components (manufacturer's warranty applies) or any defects in, damage to, or failure of products caused by: (i) dynamic vibrations imposed by the drive system in which such products are installed unless the nature of such vibrations has been defined and accepted in writing by Company as a condition of operation; (ii) failure to provide suitable installation environment; (iii) use for purposes other than those for which designed, or other abuse or misuse; (iv) unauthorized attachments, modifications or disassembly, or (v) mishandling during shipping.



Type A



Type AB



Type AXVD



Type ABXU



Type AR



Type ABR



Type ABRC

**Installation Instructions**

The following instructions apply to standard Falk Type A, AB, AXV, ABX, AR, ABR, & ABRC (Alignment Free) drives. If a drive is furnished with special features, refer to the supplementary instructions shipped with the drive.

**NOTE: Quadruple Reduction Type 'A' Gear Drives:** Removal of backstop and mounting bracket may be required for adequate clearance when installing foundation fasteners. Removal of fan assemblies may be required for adequate clearance when installing foundation fasteners.

**WELDING** — Do not weld on the gear drive or accessories without prior approval from The Falk Corporation. Welding on the drive may cause distortion of the housing or damage to the bearings and gear teeth. Welding without prior approval could void the warranty.

**EFFECTS OF SOLAR ENERGY** — If the gear drive operates in the sun at ambient temperatures over 100°F(38°C), then special measures should be taken to protect the drive from solar energy. This protection can consist of a canopy over the drive or reflective paint on the drive. If neither is possible, a heat exchanger or other cooling device may be required to prevent the sump temperature from exceeding the allowable maximum.

# Falk Reducers Manual

**Puja Mehta**



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