

```

PAGE 1 OF 3
*FORMAT: G1      *SPIN: 4000      *CRC SWP: 000
*Z TRIP SWCH: NO *VECTOR: NO      *RHS DISPLAY: LONG
*AUTO SWAP: YES  *H-PALLET: H-RACE *H-PALLET: H-RACE
*Z RACE HOLD: NO *DR DETRYL: Z1    *FEEDHOLD: YES

SELECT THE SCREEN FITCH TYPE:
  1) 2-DR FITCH
+ 2) 3-DR ROLLERED FITCH

F-PAGE DTRD-RT DRDFP-LT 2-UP 1-DR DRD-OUT OR SELECT NUM. 1

```

Figure 6-1 C

FORMAT 2 Parameter Settings

The following series of screens, shown in Figures 6-2A, 6-2B, and 6-2C, represent those displayed upon entering the SETP command. The parameters **FORMAT:**, **DEFAULT: G1**, **DEFAULT: G91** **N-WORDS ORDERED:**, **TOOL TABLE:** and **CRC MODE:** should be set as shown. All other parameters should be set as they are from the factory.

```

PAGE 1 OF 3
*FORMAT: G1      *DRS RATE: 2400      *SPINDLE AFTER NO: NO
*MODE: X,Y,Z     *TRAVEL: 148 X18 Z18  *PRIORITY: PRIORITY
*DEFAULT: G1
*DEFAULT: G91
*DEFAULT: G17     *TOOL CHANGE SWP: Z1
*PR FACTOR: 1     *SPINDLE TYPE: 18,888 *ORIENTATION FACTR: 18

DTRD DEFALT DRS RATE (THE RATE AFTER POWER-ON)
  1) 100          5) 1200          9) 11000
  2) 120          + 6) 2400         10) 10400
  3) 300          7) 4000          11) 10000
  4) 600          8) 7000

F-PAGE DTRD-RT DRDFP-LT 2-UP 1-DR DRD-OUT OR SELECT NUM. 1

```

Figure 6-2 A

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O García



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