

Service codes

Service Code	Display	Solution
Armrest Control Unit Service Codes (ACU)		
ACU 523968.02		
ACU 523968.03	Operator Controls	IMS circuit problem. Have John Deere dealer repair at earliest convenience.
ACU 523968.04		
ACU 523969.11	Operator Controls	Upshift/Downshift button pressed at start-up. Restart vehicle. If code returns, have John Deere dealer repair at earliest convenience.
ACU 524212.02		
ACU 524212.03	Operator Controls	Rear hitch control lever circuit problem. Have John Deere dealer repair at earliest convenience.
ACU 524212.04		
ACU 524224.02		
ACU 524224.14	Operator Controls	Rear PTO switch circuit problem. Have John Deere dealer repair at earliest convenience.
ClimaTrak Display Codes (ATC) — If Equipped		
ATC 000170.03	ClimaTrak System	Cab temperature sensor circuit voltage problem. Have John Deere dealer repair at earliest convenience.
ATC 000170.04		
ATC 000171.03	ClimaTrak System	Ambient temperature sensor circuit voltage problem. Have John Deere dealer repair at earliest convenience.
ATC 000171.04		
ATC 000871.03	ClimaTrak System	Refrigerant pressure sensor circuit voltage problem. Have John Deere dealer repair at earliest convenience.
ATC 000871.04		
ATC 000876.03	ClimaTrak System	Compressor clutch circuit voltage problem. Have John Deere dealer repair at earliest convenience.
ATC 000876.04		
ATC 000876.10	ClimaTrak System	Excessive A/C clutch cycling. Have John Deere dealer repair at earliest convenience.

John Deere 325 Codes

Zhe Xu



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though continuing to still fix the 4d56 to its ute s citing reliability mitsubishi 4d56 engine displacement 2 5 l 2 476 cc bore 91 1 mm stroke 95 0 mm fuel type diesel non turbo power 55 kw 74 hp at 4 200 rpm

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