

```

PAGE 1 OF 3
*FORMAT: G1      *SPIN: 4000      *RCR SWP: 000
*Z TRF GAIN: 40  *VECTOR: 00      *RCS DISPLAY: LONG
*AUTO SWAP: YES  *H-PALLET: 0-WORDS  *H-PALLET: 0-WORDS
*Z AXIS HOLD: 00  *DR DETRYL: 01      *FEEDHOLD: YES

SELECT THE SCREEN FITCH TYPE:
  01 2-DR FITCH
+ 02 3-DR ROLLER FITCH

F-PAGE DTRD-RT DRDF-UT 0-UP 1-DR 0-DR 0-DR-0-DR OR SELECT NUM. 1

```

Figure 6-1 C

FORMAT 2 Parameter Settings

The following series of screens, shown in Figures 6-2A, 6-2B, and 6-2C, represent those displayed upon entering the SETP command. The parameters **FORMAT:**, **DEFAULT: G1**, **DEFAULT: G91** **N-WORDS ORDERED:**, **TOOL TABLE:** and **CRC MODE:** should be set as shown. All other parameters should be set as they are from the factory.

```

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*FORMAT: G1      *CRS RATE: 2400      *SPINDLE AFTER NO: 00
*RCR: 0,1,2     *TRNDL: 040 000 000  *PDRHT: ROUNDED
*DFRALT: 01
*DFRALT: 000
*DFRALT: 017     *TOOL CHNGED: 0NF 01
*SPN FACTOR: 1   *SPINDLE TYP: 10,000  *ORIENTATION FACT: 00

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  02 000          + 01 2400          02 0000
  03 000          03 4000          03 0000
  04 000          04 7000

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Figure 6-2 A

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