

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4.500Pa	4.75	Pressure gauge	Measured pressure at 4.50 Mpa	<input checked="" type="checkbox"/> Complete
Check hydraulic fluid levels	D	To optimum level mark	between max and min levels	Visual	Checked all hydraulic fluid levels and all OK	<input checked="" type="checkbox"/> Complete
Make sure each fluid level are at the correct levels	D	To optimum level mark	between max and min levels	Visual	Coasting fluid level was low, added more fluid topping up to correct levels	<input checked="" type="checkbox"/> Complete
Clean out all chips and swarf	D	Remove machine's rear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleaned out	<input checked="" type="checkbox"/> Complete
Clean filter on coolant tank	M	Clean with compressed air and clean water	no dirt inside filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (NOT), may need changing in next schedule	<input checked="" type="checkbox"/> Complete
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	<input checked="" type="checkbox"/> Complete
Clean coolant tank of sludge, chips, and oil	W	Brush, clean, check	Brush, clean, check, refill	hvac fan pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points, all OK, refilled to correct level	<input checked="" type="checkbox"/> Complete
Remove chain pins, clean, check for damage	W	No damage or play in pins or chain	Max 0.002" total play	Cleaning materials, compressed air, oil	No damage or loose pins or pins. Total float or movement was less than 0.002"	<input checked="" type="checkbox"/> Complete

# Example Of Preventive Maintenance Program

**R Pring**



**Example Of Preventive Maintenance Program:**

## **Example Of Preventive Maintenance Program** Book Review: Unveiling the Power of Words

In a world driven by information and connectivity, the energy of words has become more evident than ever. They have the capability to inspire, provoke, and ignite change. Such may be the essence of the book **Example Of Preventive Maintenance Program**, a literary masterpiece that delves deep into the significance of words and their impact on our lives. Written by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book's key themes, examine its writing style, and analyze its overall effect on readers.

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