

M-CODE LIST

□: Standard ◻: Option # EIA/ISO

M-CODE	Function	Description	Z-axis	M	Remarks
M00	Programmed stop	When this function is read, the execution of the program stops and the PROGRAM STOP lamp lights up. The spindle and milling spindle also stops at this time.	□	□	
M01	Optional stop	When using this function, turn the [OPTIONAL STOP] menu ON. The movement is similar to that of M00. The spindle and milling spindle stops at this time. When the [OPTIONAL STOP] menu is OFF, M01 is ignored.	□	□	
M02	Program end	When this function is read, the spindle stops rotating and the blast of air and coolant also stop. Then it resets the functions of the NC unit and stops its movement. In cases other than the tape operation mode, it functions in a manner similar to M30. (REWIND)	□	□	
M03	Spindle normal rotation	The turning spindle undergoes normal rotation by means of this function.	□	□	
M04	Spindle reverse rotation	The turning spindle undergoes reverse rotation by means of this function.	□	□	
M05	Spindle stop	Stops the spindle rotated by M03, M04.	□	□	
M06					
M07					
M08	Coolant ON	The coolant device goes into operation and the cutting fluid flows out of the nozzle. Turn OFF all air blasts and coolants.	□	□	
M09	Coolant OFF	Although 4 M-codes can be specified in a block at the same time, other coolants cannot be specified before M09 in the block at the same time.	□	□	
M10					
i					
M15					
M16	Spindle orientation 0°	The spindle undergoes orient stop at the standard angle of 0°.	—	—	
M17	Spindle orientation 120°	The spindle undergoes orient stop at an angle of 120°.	—	—	
M18	Spindle orientation 240°	The spindle undergoes orient stop at an angle of 240°.	—	—	
M19	Spindle orientation as specified	It undergoes orient stop at a specified angle by means of the command (M19S°) given simultaneously with the S-code. The unit is 0.1°. When there is a single command with no S-code, it undergoes orient stop at a 0° angle.	—	—	
M20	Robot service request 1	Service is requested to Robots.	—	—	
M21	Robot service request 2	Service is requested to Robots.	—	—	
M22	Robot service request 3	Service is requested to Robots.	—	—	
M23	Robot service request 4	Service is requested to Robots.	—	—	
M24	Robot service request 5	Service is requested to Robots.	—	—	

4 M-CODE LIST

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M-CODE	Function	Description	Z-axis	M	Remarks
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Mazak M Code List

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