



Figure 2-193. Rear Fender

## FENDER REPAIR

FASTENER	TORQUE VALUE	
Fender, rear, mounting boss	15-20 ft-lbs	20.3-27.1 Nm
Fender, rear, stud plate	60-96 in-lbs	6.8-10.8 Nm

### Mounting Hardware

1. See [Figure 2-193](#). Remove nut (1), washer (2) and mounting boss (9).
2. Install new components as necessary. Tighten nut (1) to 15-20 ft-lbs (20.3-27.1 Nm).

### Stud Plate

1. See [Figure 2-193](#). Remove flange nuts (4).
2. Remove nylon washers (5) and stud plate (6).
3. Install new components as necessary. Tighten nuts (4) to 60-96 in-lbs (6.8-10.8 Nm).

### Lights and Harnesses

All except FLHX/S, FLTRX/S: For service of the tail lights or harness, see [7.11 REAR LIGHTING](#).

FLHX/S, FLTRX/S: For service of the rear fascia or fascia lamp see [2.50 REAR FASCIA](#). For service of the tail lights or harness, see [7.11 REAR LIGHTING](#).

## INSTALLATION

FASTENER	TORQUE VALUE	
Fender, rear, mounting screws	15-20 ft-lbs	20.3-27.1 Nm

1. Verify rubber cushion adhered to inside of each saddlebag support bracket is in place.
2. Carefully roll the fender into position.
3. FLHX/S, FLTRX/S: Verify the rear fender lights harness is routed below the front left fender screw location.
4. See [Figure 2-193](#). Install four fasteners (7). Tighten to 15-20 ft-lbs (20.3-27.1 Nm).
5. Install saddlebag supports and support castings. See [2.32 SADDLEBAG SERVICE](#).
6. If equipped, install Tour-Pak support and Tour-Pak. See [2.33 TOUR-PAK](#).
7. All except FLHX/S, FLTRX/S: See [Figure 2-190](#). Connect rear fender lights connector and secure anchor in rear fender hole.
8. FLHX/S, FLTRX/S: See [Figure 2-191](#) and [Figure 2-192](#). Secure harness in retainers on left fascia and left saddlebag support casting. Connect rear fender lights connector and install shield.

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