

# Heat Treating Carbon Steel

Key methods for modifying mechanical properties to suit various applications.

## Annealing

### Process:

Heated to a specific temperature, then cooled slowly.

### Effects:

Reduces hardness, increases ductility, relieves internal stresses, makes steel more workable.

## Hardening

### Process:

Heated above critical temp, then rapidly quenched (oil/water).

### Effects:

Increases hardness significantly, reduces ductility, makes steel more brittle.

## Tempering

### Process:

Follows hardening. Reheated below critical temp, then cooled slowly.

### Effects:

Reduces brittleness & internal stress, achieving a balance of hardness and ductility.

## Normalizing

### Process:

Heated slightly above critical temp, then cooled in air.

### Effects:

Refines grain structure and improves mechanical properties. Often a preliminary step.

## Case Hardening

### Process:

Hardens surface layer (carburizing, nitriding), core remains soft.

### Effects:

Creates a wear-resistant surface while maintaining internal toughness.

These methods allow precise tailoring of carbon steel properties for optimal performance.

# Guide To Heat Treating Services

**Michael Hoelscher**



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