

INSTALL BLOWER HOUSING

1. Assemble blower housing to engine.
 - a. Torque screws to 80 in. lbs. (9.0 Nm).
 2. Install rotating screen.
 - a. Torque screws to 20 in. lbs. (2.0 Nm).
- Assemble air cleaner and install spark plugs.

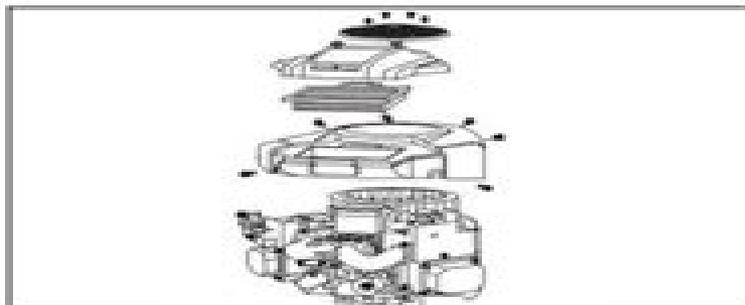


Fig. 22 – Install Blower Housing

ADJUST GOVERNOR



WARNING: BEFORE STARTING OR RUNNING ENGINE, static adjustment of the governor must be completed! Failure to make the static adjustments first could result in engine overspeeding which may result in engine damage, property damage or personal injury.

Static Governor Adjustment

1. With governor lever nut loose, rotate governor control swivel counter-clockwise as far as it will go (wide open throttle) and hold in this position.
2. Rotate governor shaft clockwise as far it will go, Fig. 23.
 - a. Torque governor nut to 130 in. lbs. (15.0 Nm).
3. Install throttle and choke control cables and check for proper operation.
4. Install exhaust manifold.
 - a. Torque screws to 140 in. lbs. (16.0 Nm).

Note: Exhaust manifold and exhaust system supplied by equipment manufacturer.

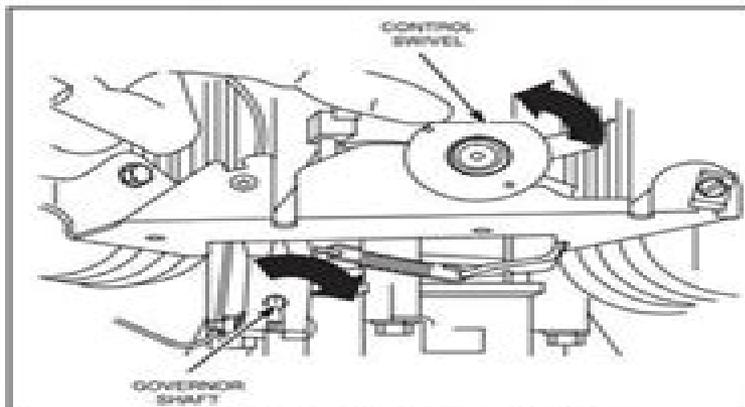


Fig. 23 – Adjust Governor – Static

Dynamic Governor Adjustment

ALL ADJUSTMENTS MUST BE MADE WITH AIR CLEANER ASSEMBLY INSTALLED.

The following tools are required when making governor adjustments, Fig. 24:

1. Tachometer, Tool #19200 or #19389.
2. Tang bender, Tool #19480.

Start and run engine for approximately 5 minutes to allow engine to warm up.

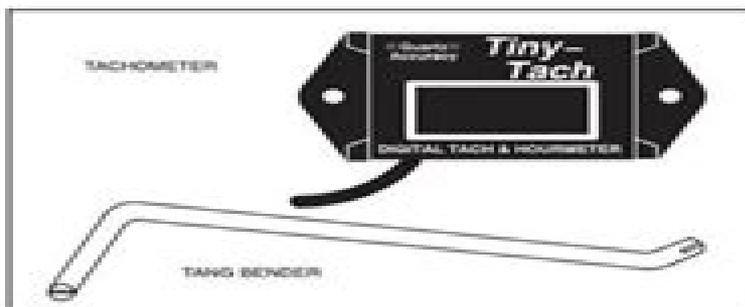


Fig. 24 – Tools

Intek Engine Service Manual

Julia Schneider



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