

PROBLEM	PROBABLE CAUSE	SOLUTION
I. Air leaking from Fan Clutch 1. Bleed hole. 2. Air chamber. 3. Come home holes.		1. Install seal kit. 2. Install seal kit. 3. Install seal kit.
II. Fan Clutch fails to engage	Electrical Problem 1. Broken circuit (Normally Open System). 2. Improperly wired. 3. Thermal Switch incorrect (for application) or defective. 4. Bad Solenoid Valve.	1. Check electrical connections. 2. Check wiring according to diagram. 3. Check Thermal Switch (N.O. or N.C.) application. Replace if wrong or defective. 4. Replace Solenoid Valve.
	Air Problem 1. Clutch leaking. See Section I. 2. Air supply to clutch restricted. 3. Solenoid Valve defective.	1. See Section I. 2. Check fittings and air lines for leaks or pinching. 3. Replace Solenoid Valve.
III. Fan Clutch fails to disengage	Electrical Problem 1. Broken current (Normally Closed System). 2. Improperly wired. 3. Thermal Switch incorrect (for application) or defective.	1. Check electrical connections. 2. Check wiring according to diagram. 3. Check Thermal Switch (N.O. or N.C.) application. Replace if wrong or defective.
	Air Problem 1. Air line restricted, not allowing air to be released from Fan Clutch. 2. Solenoid Valve not exhausting.	1. Check for pinching or plugging of air line between clutch and valve. 2. Check for plugged exhaust port. Clean port or replace valve.
	Piston Friction Disc will not return 1. Possibly seized due to contamination or dry o-rings.	1. Clean air supply and install Super Kit.
IV. Fan Clutch cycles frequently	Electrical Problem 1. Poor ground or wire connection. 2. Improper temperature control settings. 3. A/C Pressure Switch setting too low. 4. Restriction in front of radiator, blocking air flow. 5. Faulty Thermal Switch.	1. Check electrical connections. 2. Check temperature settings of all controls. Thermal Switch setting should engage Fan Clutch 10° higher than the shutter sensor. 3. Check A/C Pressure Switch. Use higher switch. 4. Check shutter operation, winter fronts, or obstructions in front of radiator. 5. Replace Thermal Switch.
V. Fan Clutch engaged, engine running hot	1. Restriction in front of radiator. 2. Fan capacity not large enough. 3. Problem in cooling system.	1. Make sure nothing is obstructing the air flow through radiator. 2. Refer to Manufacturer's specs. 3. Refer to engine manual.

Horton C215program Guide

R Sandford



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