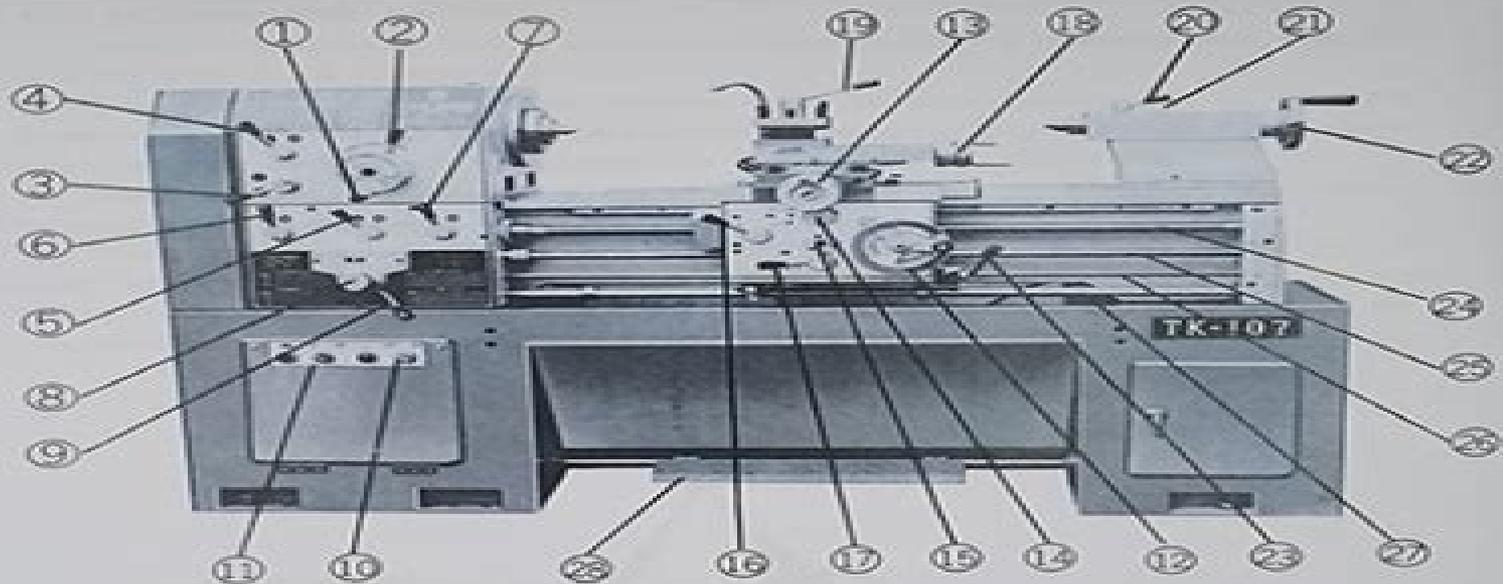


3 DESCRIPTION OF DRIVING UNIT (TK-107)



1	Spindle speed change lever	15	Adjusting bolt for overload
2	Spindle speed change lever	16	Half-nut lever
3	F-R grip for feed and leadscrew	17	Feeds engaging and disengaging lever
4	Feeds and threads change lever	18	Hand wheel for tool slide feeds
5	Feeds and threads change lever	19	Clamping lever for tool post
6	Inch and metric (feeds) change lever	20	Clamping lever for tailstock spindle
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13	Hand wheel for cross feeds	27	Stop rod for longitudinal feeds
14	Longitudinal-cross feed change lever	28	Foot brake pedal

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