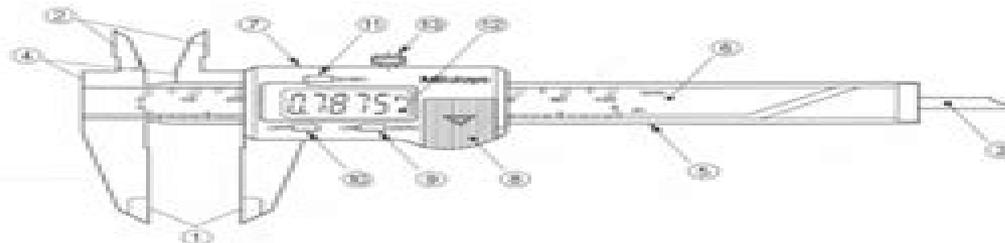


## 1. Nomenclature



- ① Outside Measuring Faces
- ② Inside Measuring Faces
- ③ Depth Measuring Blade
- ④ Step Measuring Faces
- ⑤ Main Blade
- ⑥ Scale Surface
- ⑦ Slider
- ⑧ Battery Lid
- ⑨ ON/ZERO Sw.
- ⑩ OFF Sw.
- ⑪ Inch/mm Conversion Sw.
- ⑫ LCD Display
- ⑬ Clamping screw

## 2. Precautions

- (1) Let the caliper be idle for more than one second after turning it on, because the caliper requires the start-up time for more than one second.
- (2) Keep the caliper free from water and oil. Do not dip or sink the caliper in liquid. If  $E^{-} \cdot e5$  is displayed, wipe the scale surface with soft cloth. Apply a slight amount of low-viscosity oil, such as CRC3-36, to the scale surface to keep out water.
- (3) Do not apply any voltage to the caliper by such as an electric marker pen.
- (4) Do not scratch the scale surface.
- (5) Move the slider within the specified response speed. If  $E^{-} \cdot e5$  is displayed, press the ON/ZERO switch to release the error.
- (6) Do not apply too much force or give any shock to the caliper.
- (7) Do not disassemble the caliper.
- (8) Use the caliper under a constant temperature level at around 20°C.
- (9) Do not use the caliper at the following places:
  - at high-humidity place
  - Where the caliper is exposed to direct sunlight.
  - at dusty place

## 3. Replacing Batteries

Set the provided SR44 before service referring to following because the cell was not set before shipment. Use a silver oxide cell SR44. Replace the battery as soon as possible when the message **B** comes on the left upper corner of the LCD display. **B** means that the battery is exhausted.

Set a SR44 in the battery compartment with the plus side up.



## 4. Specifications

### 4.1 General Specifications

Resolution: 0.01mm (0.0005")  
 Measuring range: 4"/100mm • 6"/150mm • 8"/200mm  
 Instrumental error:  $\pm 0.02$ mm ( $\pm .001$ ")  
 Repeatability: 0.01mm (0.0005")  
 Functions: Zero setting  
                   Inch/mm conversion  
 Battery: SR44 1pc.  
 Battery life: approx. two years under normal use  
                   (approx. one year in continuous service)  
 Response speed: Up to approx. 1600mm (60") /s  
 Alarm and error message: **B** (For battery replacement.)  
    $E^{-} \cdot e5$  (Overspeed)  
 Ambient temperature: 0 to 40°C (Operation)  
   -10 to 60°C (Storage)

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**Thomas Scientific** ,2000

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