



Important Instructions to examiners:

- 1) The answers should be examined by key words and not as word-to-word as given in the model answer scheme.
- 2) The model answer and the answer written by candidate may vary but the examiner may try to assess the understanding level of the candidate.
- 3) The language errors such as grammatical, spelling errors should not be given more importance (Not applicable for subject English and Communication Skills).
- 4) While assessing figures, examiner may give credit for principal components indicated in the figure. The figures drawn by candidate and model answer may vary. The examiner may give credit for any equivalent figure drawn.
- 5) Credits may be given step wise for numerical problems. In some cases, the assumed constant values may vary and there may be some difference in the candidate's answers and model answer.
- 6) In case of some questions credit may be given by judgement on part of examiner of relevant answer based on candidate's understanding.
- 7) For programming language papers, credit may be given to any other program based on equivalent concept.

Q. No.	Sub Q. N.	Answer	Marking Scheme
1		Attempt any FIVE of the following	10
	a)	Enlist any four process parameters in EDM Ans: Process parameters in EDM are: 1. Peak current 2. Peak Voltage 3. Spark gap 4. Pulse duration 5. Dielectric pressure 6. Material removal rate (MRR) 7. Polarity	1 process parameter = 1/2 marks
	b)	State the equation of cutting speed for milling operation Ans: The equation for cutting speed for milling calculation is $\text{Cutting Speed} = \frac{\pi d n}{100} \text{ m/min}$ Where d= diameter of cutter(m) ,N= Cutter speed (RPM)	Correct equation with meaning= 2 marks
	c)	List the various gear finishing methods Ans: Gear finishing methods: 1. Gear shaving 2. Gear grinding 3. Gear Honing 4. Gear lapping 5. Gear burnishing	2 methods= 1 mark
	d)	Name the basic components of CNC machine Ans: Basic components of CNC machine are 1) Input device 2. Control unit 3. Drives for spindle/table slides 4. Machine tool 5. Feedback system	4 basic components =2 marks

Model Answer Paper Of Msbte Winter 2012

**Thirumalaisamy P.
Velavancorresponding**

Model Answer Paper Of Msbte Winter 2012:

The book delves into Model Answer Paper Of Msbte Winter 2012. Model Answer Paper Of Msbte Winter 2012 is a crucial topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Model Answer Paper Of Msbte Winter 2012, encompassing both the fundamentals and more intricate discussions.

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