

# STEPS TO MACHINE SAFETY

**1** Keep safeguards affixed and secured to the machine.



**2** Don't allow guards or falling objects to create pinch point hazards within the moving parts.



**3** If there's a problem with the guard, stop operation, and promptly tell your supervisor.



**4** Never leave work area while parts are moving.



**5** Lockout/tagout the machine when guards need to be removed for adjusting or cleaning.



**6** Lubricate machine with guard on. If removal is needed, shut down, lockout and keep a safe distance away.



**7** Only operate machine with guards in place. Use alternative guarding methods if needed.



**8** Do not operate the machine if guards are damaged, missing or provide inadequate protection.



**9** Long hair, jewelry, gloves and loose clothing are entanglement hazards and should be kept away from machinery.



**10** If you're unfamiliar with machine safety or proper guard use, get supervision involved to assist you.



# Guide To Machinery Safety

**A Gutmann**



## **Guide To Machinery Safety:**

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