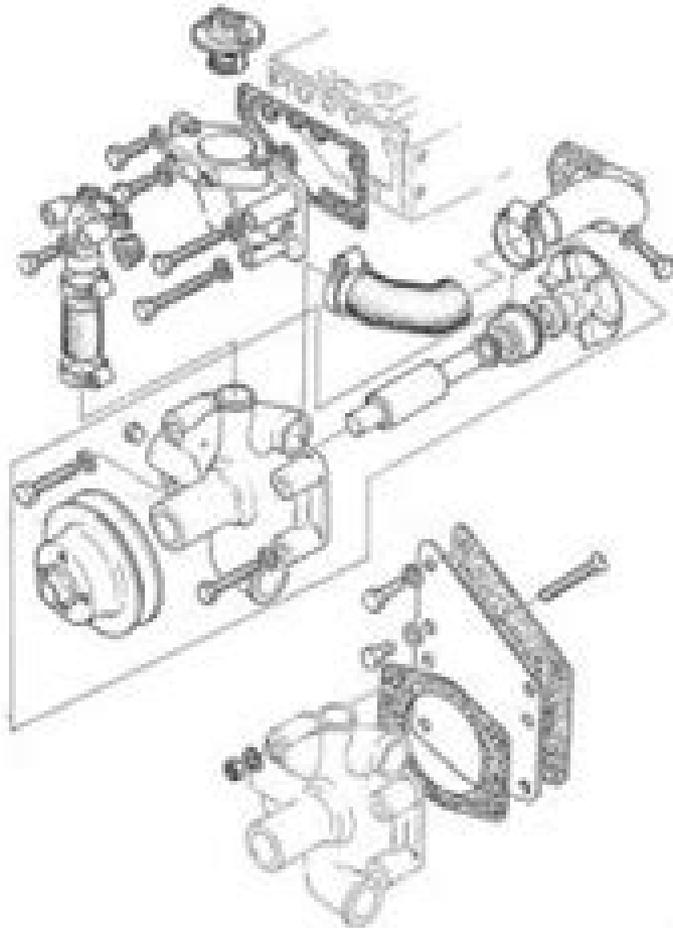


SECTION N Cooling System



COOLING SYSTEM - N.2

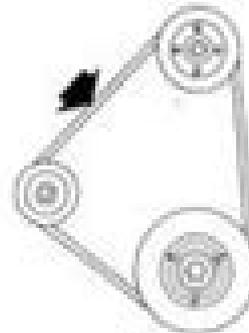


Fig. 91

Cooling system

The engine is equipped with coolant from a pre-charged hot water pump installed at the front of the working unit drive. The drive is by belt from the front of the crankshaft.

The pump drive belt must be adjusted so the bearings are loaded with normal working pressure at the factory.

To check and adjust fan belt tension

1. Remove the belt if it is worn or damaged.
2. With normal pressure of approximately 10 kgf (22 lb), press the fan belt down at the center of the longest free length of the belt and check the belt movement (see Fig. 91). The belt movement must be 10 mm (3/8 in). Adjust tensioners, adjust the tension as given below.
3. Loosen the alternator or dynamo bolts and adjustment link adjustment.
4. Change the alternator or dynamo position to give the correct tension and tighten the alternator or dynamo bolts and adjustment link adjustment.
5. Check the belt tension again to ensure that it is still correct.

Note: If a new belt is fitted the belt tension must be checked again after the first 25/30 hours of operation.

To drain cooling system

1. Ensure that the machine is on level ground.
2. Remove the radiator filler cap.
3. Remove the drain plug from the side of the radiator tank to drain the coolant. Ensure that the drain hole does not have any restriction.
4. Open the cap or remove the drain plug at the bottom of the radiator to drain the radiator. If a tap or plug is not fitted to the radiator, drain from the bottom radiator hose.
5. Where necessary, flush the system with clean water.
6. Fit the drain plugs and radiator cap. Where necessary, clean the radiator fan or correct the radiator fan.

To remove water pump

1. Drain the cooling system.
2. Remove the belt and fan.
3. Disconnect water pump inlet and outlet hose connections.
4. Disconnect the gear connection from the crankshaft housing.
5. Remove the three attachment which fasten the pump to timing case and other and the two attachment which fasten water pump to cover and remove water pump with fasteners (see Fig. 92).
6. Remove the two nuts and screws and remove water pump from fan/pulley.



Fig. 92

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Kathleen Armour



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