

### M91~M98 Mauser Firing Pin Safety Function Check

Preassemble the bolt and verify unloaded chamber status before beginning this check. See figures 46~48. This basic safety function check is essentially the same for all M91~M98 Mauser rifle models.

1. Install the bolt assembly and close and cock the bolt. Rotate the safety lever to the *safe* position.
2. If safety lever cam/cocking piece pickup is stiff, or the lever won't engage, trial adjust the lever cam as discussed in figures 49 and 50.
3. M98 bolt check- if the bolt will open with the safety lever on, inspect the bolt lock cam at the end of the safety lever pivot stem and the cam notch in end of the bolt body. Replace worn or altered parts.

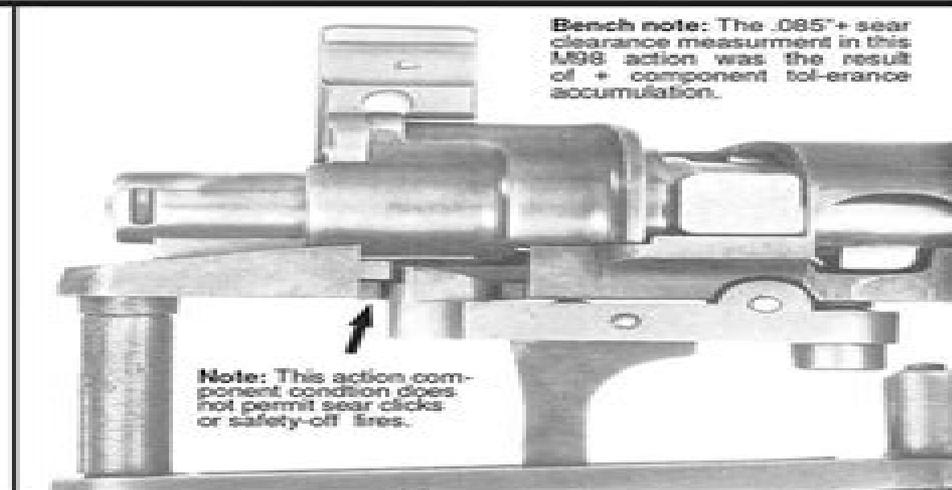
4. Then check cocking piece/trigger sear clearance. The easiest way to do this is to install a min. clearance sear gauge (made from a standard dim. sear body by soldering or *super gluing* a piece of .035" gauge stock to the sear face). Then check as follows:

1. Cock the bolt and place the safety lever in the safe detent. Then pull and release the trigger. The firing mechanism must not *sear-click* or jump forward. Should this occur, clearance is less than gauge dim. But, if the trigger sear maintains cocking piece ledge engagement, and the trigger will cycle the trigger sear up/down without contacting or dragging the gauge on the cocking piece sear engagement ledge, clearance is greater than .035". With military type triggers and firing pin safety systems, .035" is suggested as a min. sear/cocking piece ledge clearance working specification. More than half of actions checked have had somewhat greater clearance. See example in figure 47.

2. If sear clearance is less than min., recheck with a serviceable, correct model type cocking piece.

3. If this doesn't eliminate the problem, a minus parts tolerance problem exists. Remedy by adjusting the cocking piece engagement ledge to .035"+ clearance on the mill and rehardening the ledge surface.

4. Always recheck sear clearance and function after cocking piece and/or trigger sear replacement.



**Figure 47-** Shows a cocking piece in a cutaway M98 action set back by rotating the safety lever to *disassembly* position. Cocking piece ledge/trigger sear clearance is .085" + in this action. In serviceable M98 actions, sear clearance is typically the same in both the *safety* and *disassembly* detents. In the safety lever disassembly position the bolt can be cycled to check both sear engagement and clearance.



**Figure 48-** Shows the trigger sear in a cutaway M98 action blocked by cocking piece ledge overtravel that occurred when the trigger was cycled while the safety lever was in the safe position. This condition was caused by an altered top cocking piece safety lever engagement corner which reduced cocking piece/trigger clearance to less than zero. Note that this disconnects and blocks the trigger sear.

# Mauser Shop Manual

**N Colangelo**



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## **Table of Contents Mauser Shop Manual**

1. Understanding the eBook Mauser Shop Manual
  - The Rise of Digital Reading Mauser Shop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mauser Shop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mauser Shop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mauser Shop Manual
  - Personalized Recommendations
  - Mauser Shop Manual User Reviews and Ratings
  - Mauser Shop Manual and Bestseller Lists
5. Accessing Mauser Shop Manual Free and Paid eBooks
  - Mauser Shop Manual Public Domain eBooks
  - Mauser Shop Manual eBook Subscription Services
  - Mauser Shop Manual Budget-Friendly Options
6. Navigating Mauser Shop Manual eBook Formats

- ePub, PDF, MOBI, and More
- Mauser Shop Manual Compatibility with Devices
- Mauser Shop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mauser Shop Manual
  - Highlighting and Note-Taking Mauser Shop Manual
  - Interactive Elements Mauser Shop Manual
- 8. Staying Engaged with Mauser Shop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mauser Shop Manual
- 9. Balancing eBooks and Physical Books Mauser Shop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mauser Shop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mauser Shop Manual
  - Setting Reading Goals Mauser Shop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mauser Shop Manual
  - Fact-Checking eBook Content of Mauser Shop Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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