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TEACHER 1

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King Pig Teacher Notes

Stamey Carter, Lyn Wendon

King Pig Teacher Notes:

Learning English with Chris the Grasshopper Teacher's Guide for Workbook 1 Beate Baylie, Karin Schweizer, 2021-11-25 Ideal for private English lessons or for kindergarten courses Let Chris the little grasshopper who only speaks English show the children his world In English of course Learning English with Chris the Grasshopper is designed for children between 3 6 years At this age it is easy for children to learn a foreign language in addition to their mother tongue Nursery Rhymes traditional songs rhymes and games invite the children into the world of the English language The top priority for teaching with this versatile program is that children should have fun and playfully learn English Foreign languages should be fun The comprehensive Teacher s Guide with 18 complete lessons for Learning English with Chris the Grasshopper 1 contains worksheets game templates dice templates and craft templates together with detailed instructions from the first trial lesson to detailed preparation of individual lessons and even Do s and Don t s in the classroom

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the btc thread has higher joint and bending strengths than ltc or stc as a result this thread is often used in deeper wells where higher hook loads are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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