

Three Methods Of Forging

Closed Die



Hot Metal Billet In Contact With Moving Die



Restriction Of Lateral Flow Causing Cavity To Fill



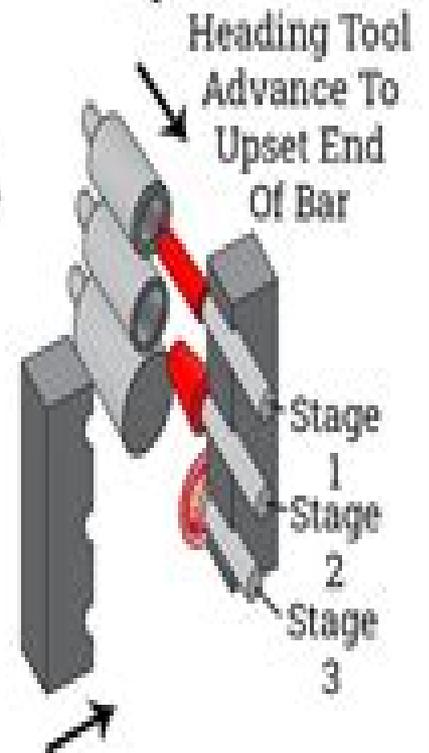
Die Cavity Finally Filled

Open Die



Elongated Grains And Closer Grain Structure Improves Mechanical Properties

Upset



Die Closes To Grip Bar

Forging Design Guide

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