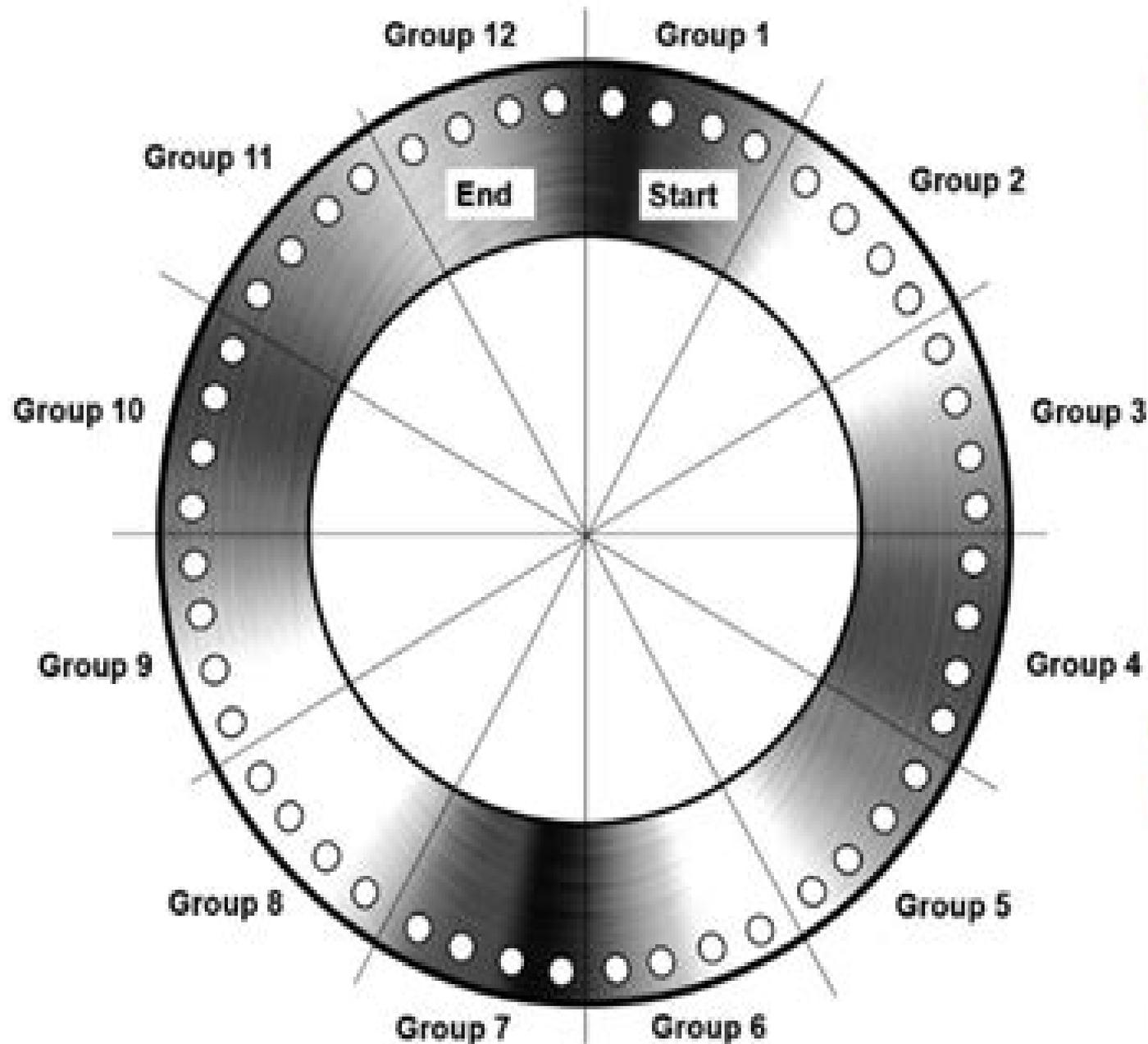


48-Bolt Flange Bolt Grouping



Group	Bolts
1	1-2-3-4
2	5-6-7-8
3	9-10-11-12
4	13-14-15-16
5	17-18-19-20
6	21-22-23-24
7	25-26-27-28
8	29-30-31-32
9	33-34-35-36
10	37-38-39-40
11	41-42-43-44
12	45-46-47-48

Tightening Sequence for 12 Groups
1-7-4-10
2-8-5-11
3-9-6-12

The 12 group sequence is the same as a 12 bolt sequence.

Flange Bolt Pattern Guide

Robert Lobstein



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Audels Plumbers and Steam Fitters Guide: Pipe fitting. Heating. Ventilation. Code regulations Frank Duncan Graham,1925 **The Mopar Six-Pack Engine Handbook HP1528** Larry Shepard,2008-06-03 A step by step guide to rebuilding restoring and modifying the famous Mopar Six Pack engines that appeared in all of Chrysler s muscle cars from 1969 through 1971 as well as the late model small blocks and crate performance motors currently offered by Chrysler

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