

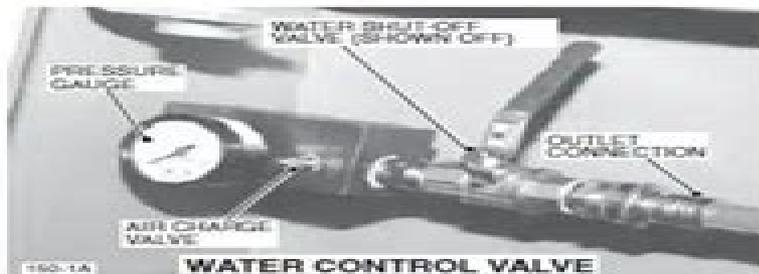
PRESSURIZED WATER SYSTEM MAINTENANCE



A water tank is incorporated into the dozer blade and is pressurized to 60 psi. A valve controls the flow of water from the tank to a hose located in the hose storage compartment on the dozer blade. Tank capacity is 13.7 US gallons (52 litres).

The control valve incorporates an air charge valve, a pressure gauge and a relief valve on the outlet side of the valve. A ball valve is installed on the outlet side of the valve and is used to shut off the water supply to the hose. This ball valve should be in the OFF position when the system is not in use.

The pressure gauge on the valve should read **60 psi** check system pressure **daily**.



Refer also to FIRE PREVENTION in SECTION 1 of THIS MANUAL.

SYSTEM TEST

This system should be tested once every month by turning the shut-off valve ON and expelling water from the hose end nozzle. A **very forceful** discharge of water should be obtained. If the water does not come out with force (with pressure gauge reading 60 psi) the system needs to be **PURGED**. Refer to **PURGING PRESSURIZED WATER SYSTEM** in THIS SECTION.

After testing, the tank must be refilled and pressurized to 60 psi. Refer to the following **FILL AND CHARGE** procedure. This **FILL AND CHARGE** procedure should be carried out yearly.

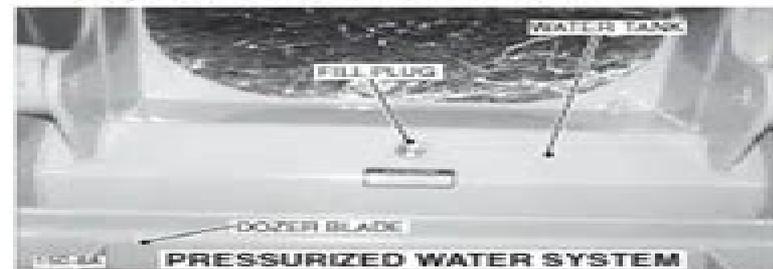
FILL & CHARGE PRESSURIZED WATER SYSTEM

1. Open water shut off valve and completely discharge all water and compressed air from the tank via the hose end nozzle.

CAUTION

Never remove fill plug before depressurizing tank or injury may result. This fill plug incorporates a vent hole to release air pressure from the tank before the threads disengage. Do not replace this fill plug with any substitute.

2. Slowly unscrew fill plug two full turns. Any remaining air in the tank will be heard expelling from the special fill plug. Do not remove fill plug until all air has been expelled.



3. Close water shut off valve.
4. Fill tank with clean water. Tank capacity is approximately 13.7 US gallons (52 litres).
When temperatures below 32°F are anticipated, use a 60/40 solution of *Nontoxic R. V. Antifreeze* or other suitable antifreeze. Antifreeze solution must meet GM 6038M specifications.

Manual Service Dsm 635

Ying-Ying Zheng



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