



FOR CUTTING & FORMING TAPS TAP DRILL RECOMMENDATIONS



Tap Size & Pitch		Cutting Taps		Forming Taps	
Inch	Metric	Drill Size	Dec. Equiv.	Drill Size	Dec. Equiv.
0-80		3/64	0.469	54	0.650
	M1.6 x 0.35	1.25	0.490	1.45	0.671
	M1.6 x 0.35	1.45	0.671	1.65	0.650
1-64		53	0.695	51	0.670
1-72		53	0.695	51	0.670
	M2 x 0.40	1.80	0.630	1.80	0.709
2-56		50	0.700	5/64	0.781
2-64		50	0.700	47	0.735
	M2.2 x 0.45	1.75	0.649	2.00	0.787
	M2.5 x 0.45	2.05	0.807	2.30	0.908
3-48		47	0.735	43	0.890
3-56		46	0.710	3.30	0.900
4-40		43	0.690	38	1.015
4-48		42	0.605	2.60	1.024
	M3 x 0.50	2.50	0.954	2.84	1.094
5-40		38	1.015	33	1.130
5-44		37	1.040	2.90	1.142
	M3.5 x 0.60	2.90	1.142	3.20	1.260
6-32		36	1.065	3.8	1.250
6-40		33	1.130	3.25	1.280
	M4 x 0.70	3.30	1.299	3.70	1.478
8-32		29	1.360	29	1.495
8-36		29	1.360	24	1.520
	M4.5 x 0.75	3.75	1.478	4.10	1.614
10-24		26	1.470	11/64	1.719
10-32		21	1.580	16	1.770
	M5 x 0.80	4.20	1.654	14	1.820
12-24		18	1.770	8	1.990
12-28		18	1.800	7	2.010
	M6 x 1.00	5.00	1.969	7/32	2.188
1/4-20		7	2.010	1	2.280
1/4-28		3	2.130	15/64	2.340
	M7 x 1.00	6.00	2.362	F	2.570
5/16-18		F	2.570	L	2.900
5/16-24		L	2.720	M	2.900
	M8 x 1.25	6.70	2.638	7/40	2.913
	M8 x 1.00	7.00	2.756	19/64	2.969
3/8-16		9/16	3.125	5	3.480
3/8-24		O	3.320	T	3.680
	M10 x 1.50	8.50	3.348	12	3.680
	M10 x 1.25	8.70	3.425	9.40	3.701
				V	4.040
3/16-14		U	3.690	2	4.130
3/16-20		25/64	3.608	2	4.429
				11.20	4.829
	M12 x 1.75	10.20	4.018	11.50	4.829
	M12 x 1.25	10.80	4.252	15/32	4.892
		27/64	4.219	13.25	4.829
1/2-13		29/64	4.531	13.25	5.158
1/2-20			4.724	33/64	5.158
	M14 x 2.00	12.00	4.844	17/32	5.312
9/16-12		31/64	4.844	13.50	5.315
9/16-18		33/64	5.158		

Tap Size & Pitch		Cutting Taps		Forming Taps	
Inch	Metric	Drill Size	Dec. Equiv.	Drill Size	Dec. Equiv.
5/8-11		17/32	5.312	14.75	5.807
5/8-18		37/64	5.781	15.25	6.004
	M16 x 2.50	14.00	5.512	19/32	5.928
	M16 x 1.50	14.50	5.709	15.25	6.004
	M16 x 2.50	15.50	6.102	39/64	6.094
	M16 x 1.50	16.50	6.496	17.25	6.791
3/4-10		21/32	6.642	45/64	7.251
3/4-16		11/16	6.875	23/32	7.188
	M20 x 2.50	17.50	6.890	"	"
	M20 x 1.50	18.50	7.280	"	"
	M20 x 2.50	19.50	7.671	"	"
	M22 x 1.50	20.50	8.071	"	"
7/8-9		49/64	7.656	"	"
7/8-14		13/16	8.125	"	"
	M24 x 3.00	21.00	8.208	"	"
	M24 x 2.00	22.00	8.661	"	"
1-8		7/8	8.750	"	"
1-12		55/64	8.619	"	"
	M27 x 3.00	24.00	9.449	"	"
	M27 x 2.00	25.00	9.843	"	"
1 1/8-7		63/64	9.844	"	"
1 1/8-12		1 3/64	1.0489	"	"
	M30 x 3.00	26.50	1.0430	"	"
	M30 x 2.00	28.50	1.1324	"	"
1 1/4-7		1 7/64	1.1094	"	"
1 1/4-12		1 15/64	1.1719	"	"
	M33 x 3.00	29.50	1.1814	"	"
	M33 x 2.00	31.00	1.2206	"	"
1 3/8-6		1 7/32	1.2188	"	"
1 3/8-12		1 19/64	1.2909	"	"
	M36 x 4.00	32.50	1.2990	"	"
	M36 x 3.00	33.50	1.2992	"	"
1 1/2-6		1 11/32	1.3438	"	"
1 1/2-12		1 27/64	1.4219	"	"
	M39 x 4.00	35.00	1.3780	"	"
	M39 x 3.00	36.00	1.4173	"	"

PIPE TAPS: NPT, NPTF, NPSM, NPSC, NPSP

Nominal Pipe Tap Size	NPT & NPTF					NPSM
	Metric Equivalent	WSS Equivalent	NPSM	NPSC	NPSP	
1/16-27	C (1.442)	A (1.234)	—	—	290	O (1.248)
1/8-27	O (1.312)	27/64	T (1.365)	O (1.303)	—	R (1.308)
1/4-18	7/16	27/64	15/32	27/64	27/64	27/64
3/8-18	9/16	9/16	400**	27/64	27/64	27/64
1/2-14	45/64	13/16	15.0 mm	15.0 mm	15.0 mm	15.0 mm
3/4-14	29/32	27/64	61/64	59/64	59/64	59/64
1-11 1/2	1 5/64	1 1/8	1 13/64	1 5/32	1 5/32	1 5/32
1 1/4-11 1/2	1 31/64	1 5/16	1 33/64	1 1/2	—	—
1 1/2-11 1/2	1 23/32	1 45/64	1 25/32	1 47/64	—	—
2-11 1/2	2 3/16	2 1/8	2 1/4	2 13/64	—	—

■ METRIC
 ■ FRACTIONAL
 ■ WIRE GAGE
 ■ LETTER SIZE

Machine Tapping Guide

LM Reder



Machine Tapping Guide:

Machine Tapping Guide Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has been apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Machine Tapping Guide**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we will delve to the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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