

Available Range(8 Code)



Modbus	FATEK	Description
000001 ~ 000256	Y0 ~ Y255	Discrete Output
001001 ~ 001256	X0 ~ X255	Discrete Input
002001 ~ 004002	M0 ~ M2001	Discrete M Relay
006001 ~ 007000	S0 ~ S999	Discrete S Relay
009001 ~ 009256	T0 ~ T255	Status of T0 ~ T255
009501 ~ 009756	C0 ~ C255	Status of C0 ~ C255
400001 ~ 404168	R0 ~ R4167	Holding Register
405001 ~ 405999	R5000 ~ R5998	Holding Register or ROR
406001 ~ 408999	D0 ~ D2998	Data Register
409001 ~ 409256	T0 ~ T255	Current Value of T0 ~ T255
409501 ~ 409700	C0 ~ C199	Current Value of C0 ~ C199(16-bit)
409701 ~ 409812	C200 ~ C255	Current Value of C200 ~ C255(32-bit)

Fatek Modbus Code 5

M Lipman



Fatek Modbus Code 5:

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