

MG Midget 1961-1974 Workshop Manual

Section A.17

VALVE GUIDES

Removal

Remove the cylinder head as shown in Section A.12.

Remove the appropriate valve and spring as in Section A.14. Rest the cylinder head with its machined face downwards on a clean surface and drive the valve guide downwards into the combustion space with a suitable steel drift. This should take the form of a hardened-rod piece, $\frac{1}{2}$ in. (12.7 mm.) in diameter and not less than 4 in. (101.6 mm.) in length, with a bevelled edge $\frac{1}{8}$ in. (3.175 mm.) diameter machined on one end for a length of 1 in. (25.4 mm.) to engage the base of the guide.

Refitting

When fitting new valve guides they should be driven in from the top of the cylinder head. The intake valve guides must be inserted with the larger diameter at the top, and the exhaust valve guides should have their conical ends at the bottom. The valve guides should be driven over the combustion space until they are $\frac{1}{8}$ in. (3.175 mm.) above the machined surface of the valve spring seating (see Fig. A.17).

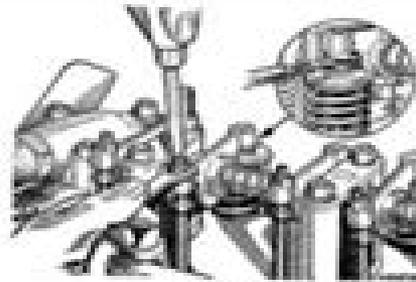


Fig. A.18

Checking and adjusting the valve rocker clearance

be fully closed position. The clearance must be in the dimensions given in "GENERAL DATA".

To adjust, hold the rocker adjusting screw with a screwdriver and slacken the locknut. Rotate the adjusting screw until the correct clearance is obtained. Hold the adjusting screw against rotation and lock it in position with the locknut, then retighten the clearance.

To avoid unnecessary turning of the crankshaft, make sure that the valve being checked is in the fully closed position, check the valve rocker clearance in the top order.

Adjust No. 1 rocker with No. 2 nut

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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Section A.18

VALVE ROCKER CLEARANCE

Check the clearance between the valve stem and the valve rocker, using a feeler gauge, when the valve is in



Fig. A.19

Valve and rocker clearance

Wheel Spacers

1. 1.500 in. (38.1 mm.)	11. 1.500 in. (38.1 mm.)
2. 1.500 in. (38.1 mm.)	12. 1.500 in. (38.1 mm.)
3. 1.500 in. (38.1 mm.)	13. 1.500 in. (38.1 mm.)
4. 1.500 in. (38.1 mm.)	14. 1.500 in. (38.1 mm.)
5. 1.500 in. (38.1 mm.)	15. 1.500 in. (38.1 mm.)
6. 1.500 in. (38.1 mm.)	16. 1.500 in. (38.1 mm.)
7. 1.500 in. (38.1 mm.)	17. 1.500 in. (38.1 mm.)
8. 1.500 in. (38.1 mm.)	18. 1.500 in. (38.1 mm.)
9. 1.500 in. (38.1 mm.)	19. 1.500 in. (38.1 mm.)
10. 1.500 in. (38.1 mm.)	20. 1.500 in. (38.1 mm.)

Calculate total wheel spacer length
 = 1.500 in. (38.1 mm.) x 20
 = 30.000 in. (762.0 mm.)

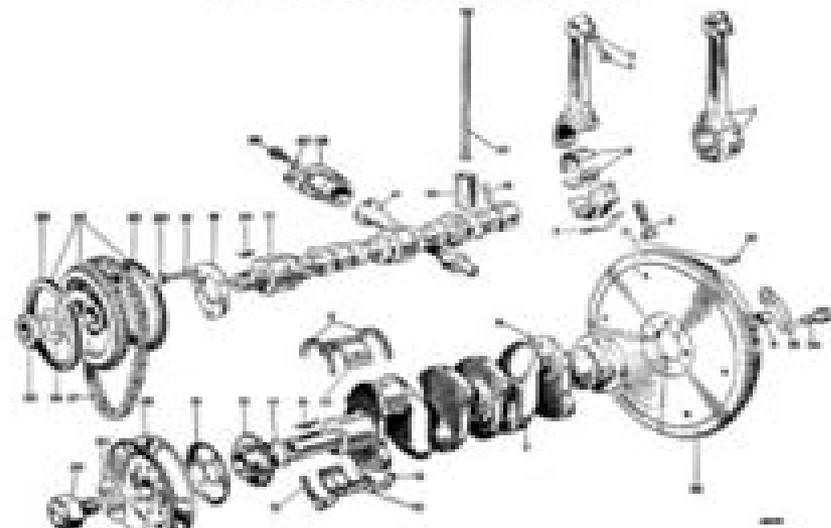
Calculate total wheel spacer length
 = 1.500 in. (38.1 mm.) x 20
 = 30.000 in. (762.0 mm.)

THE CYLINDER HEAD AND VALVE GEAR



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THE ENGINE INTERNAL COMPONENTS



DISTRIBUTOR DRIVE SPINDLE

Remove the distributor as detailed in Section B.1.

Take out the screw securing the distributor housing to the cylinder block and withdraw the housing.

Insert a $\frac{1}{8}$ in. (3.175 mm.) bolt approximately 1 1/2 in. (38 mm.) long into the tapered end of the distributor drive spindle and withdraw the spindle.

Refitting

Turn the crankshaft until No. 1 piston is at T.D.C. on its compression stroke. When the valves on No. 4 cylinder are 'locking' (i.e. exhaust just closing and inlet just

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 - The Rise of Digital Reading Mg Midget Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mg Midget Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mg Midget Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mg Midget Engine Manual
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 - Minimizing Distractions
 - Managing Screen Time
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 - Setting Reading Goals Mg Midget Engine Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mg Midget Engine Manual
 - Fact-Checking eBook Content of Mg Midget Engine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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